INVESTIGATION OF ADAPTING NAVAL ARCHITECTURE AND MARINE ENGINEERING DESIGN PROCESSES TO DIGITAL COMPUTER SOLUTIONS

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Investigation of Adapting Naval Architecture and Marine Engineering Design Processes to Digital Computer Solution

by

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ABSTRACT

This thesis investigates the feasibility of adapting Naval Architecture and Marine Engineering design processes to digital computer solution.

Two problems, the determination of critical whirling frequencies of propeller shafts and the determination of stresses in a transverse web frame are programmed for a digital computer. A detailed explanation of the programs and a discussion of the methods of approach and difficulties encountered in adapting the solutions of these problems to a digital computer is included. The most important results obtained from programming

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these problems are experience with and knowledge of digital computers. Applying this knowledge and experience to the general field of naval architecture the following conclusions and recommendations are presented:

Conclusions:

- a. Digital computers are applicable to naval architecture problems.
- b. The average naval architect has sufficient background to program a digital computer.
- c. A programmer should have a complete engineering understanding of the problem and some familiarity with numerical methods of mathematical processes.
- d. In general the limitations imposed by the computer on a problem are no more restrictive than those imposed by manual methods.
- e. The digital computer used should be able to handle numbers usually encountered in engineering problems.

Recommendations:

- a. Digital computer should be used in naval architecture,
- b. Digital computers are suited for theses and research problems.
- c. Any future thesis should only consider the computer as an aid in the solution of a specific problem and not general applicability of the computer.
- d. For engineering applications the programmer should have; (a) a good engineering understanding of his field; (b) knowledge of numerical methods of mathematical processes; (c) organizational abilities.

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Introduction

The field of naval architecture contains some of the most complex problems facing the engineering profession in this modern day and age. A ship is a structure containing a network of mechanical equipage that is unequaled by any other movable structure in the world. The complexity of such a structure almost defies analytic approach and as a result much of the design work is based on previously built vessels. A parent design is altered by repeating various numerical procedures until the desired result is obtained. The practice of naval architecture can best be described as laborious and repetitive with a necessity for a background of experience.

In an effort to eliminate the necessity of utilizing personnel to perform laborious calculations, following World War II a committee was appointed by the Bureau of Ships to investigate and report on the applicability of utilizing machine aided calculations for problems arising in the preliminary design stage. Due to the stage of development of electronic computers at that time an analog computer was developed for stability calculations in the preliminary design. Although this investigation did consider the application of digital computers to problems in the preliminary design stage, the application to the general field of naval architecture was not fully considered. (11)¹

The purpose of this thesis is to investigate the applicability of digital computers to the field of naval architecture. with primary emphasis on structural design problems, to acquaint the authors and other

1. Numbers in parentheses refer to the Bibliography at the end of the thesis.



naval architects with this new method of approach, to determine the type problems best suited for computer solution and publish some of the difficulties encountered, to determine the type of person required to utilize most effectively the machine aids and to incite interest in applying digital computers in the investigation of problems heretofore considered too laborious and time consuming to analyze by hand calculations. To do this the authors had to first acquaint themselves with an existing computer and secondly, to pick sample engineering problems of generic nature for specific programming.

The authors are graduate students in naval architecture whose studies have been primarily channeled in the direction of hull structures. The background in mathematics included calculus through differential equations and a basic course in vector and complex mathematics. Their background in mathematics is no better than can be expected from the practicing naval architect.

Two problems were picked as samples, one, calculation of the whirling frequencies of a propeller shafting arrangement and two, an analysis of an indeterminate structure of five degrees of indeterminancy. These problems were picked because they are examples of types that require reiterative procedures in their solutions. Further, both problems had solutions that had been previously determined by hand.

The digital computer investigated and utilized was the Whirlwind I computer at MIT. This computer started operations in November 1950 and has been used as a guide for the development of many commercially available machines today. For this reason the general conclusions drawn from an analysis of the applicability of Whirlwind I should apply to any machine considered for particular problems, although other machines may have different capabilities.



Basically, all digital computers utilize the same theory of operation. They all contain the following elements: storage element, control element, arithmetic element and input and output devices, as depicted in Figure I.

Calculations are performed in the arithmetic element utilizing the numbers and instructions contained in the storage element. Input and output devices are used to get information in and out of the computer. The control element makes the components function.



Schematic Diagram of Digital Computer Figure I



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The discussion of the individual elements that follows pertains to Whirlwind I only, although other computers have similar equipment that performs the same functions.

The storage element consists of 2048 registers or "cells." Instructions or numbers are stored in these registers by impressing electrical pulses on magnetic cores. Each register contains 16 such core and, therefore, the basic word-length is 16 digits. The pulses may be either positive or negative and the resulting direction of magnetization determines whether the digit represented is 0 or 1. This means that all the machine claculations are carried out in the binary number system. In every register the first binary digit represents the sign of the number and the remaining 15 binary digits can represent approximately 5 decimal digits.

Instructions are stored in the registers in a slightly different manner. Here the first five binary digits represent the mathematical operation that is to be performed when the instruction is obeyed. The remaining eleven binary digits represent the location of the register containing the number on which the operation is to be performed.

The permanent storage of Whirlwind I may be increased to approximately 22,000 registers by the use of a magnetic drum. This device is somewhat slower in the transfer of information than is the permanent storage, but it is very convenient for the solution of long problems.

The arithmetic element consists of three registers. In one of these, called the accumulator, or "AC" register, the basic arithmetic operations of addition and subtraction are performed. Multiplication and division are accomplished by a series of these two basic operations.



The input devices are a photoelectric tape reader and a mechanical tape reader. These devices read into the storage element coded information from a punched paper tape. They convert holes in the tape into electrical signals to properly magnetize the registers of the storage element. A conversion routine is available to transform decimal information on the tape into binary information for storage in the computer. This feature is a great aid in programming and enhances the flexibility of the computer.

The output devices available are flexowriters, five magnetic tape units and an oscilloscope and camera. The desired output information can be typed out directly by flexowriters, or it can be stored on magnetic tape and typed out by the flexowriter at a later time. The latter procedure saves computer time since it is much faster to read information onto magnetic tape than to type it. Another method of getting the information out is to display it on the oscilloscope and photograph it. This saves typing time, but the film must be processed. However, it is convenient for reproducing the results. Standard output programs are available or special ones may be written to get the information out in the form desired. For instance, numbers may be in octal or decimal system; written in columns, lines, blocks, or tabulated; formed raised to a fixed power of ten or with a fixed decimal point. This flexibility of output is an important feature of digital computers.

Control Element

Each of the various components of the computer consists of combinations of electrical circuitry and transfer buses. Only through intelligent control of these devices can electrical signals be made to

perform arithmetic operations. The control element performs this function by causing the flow of magnetic signals to reach the proper element at the appropriate time. Basically then, the control element is a switching device that channels the information through transfer buses to itself and the other elements. To do this, the control element must interpret the program instructions, which are themselves magnetic signals, into other magnetic signals which control the operation of the computer.

The speed of operation of the computer depends upon the memory access time and the time required to integrate a number of switching combinations into a useful operation. Switching is performed by utilizing electrical impulses from a high frequency oscillator. A new set of switching combinations can be established for each time pulse received by the control element. The time required to perform an operation depends on the number of impulses necessary to perform the switching and the repetition rate of the impulses. In Whirlwind I the pulse repetition rate is 1 micro-second. At this rate the addition of two numbers requires 48micro-seconds and multiplication requires approximately 65 micro-seconds. Using the conventional rating system which is the number of additions a computer can perform per second, the Whirlwind I is rated at 20,000 operations per second.

The instructions necessary to perform the desired mathematical calculations are called a program and are fully explained in Appendix A. For each computer there exists a standard instruction code. By ingenious combinations of these standard instructions the programmer can cause a computer to perform the requisite numerical calculations.

One of the more important instructions is the "conditional response." This instruction allows the computer to make an either-or decision based on the sign of the number in the accumulator. As a result of this capability the computer can be made to cycle back through a series of instructions any desired number of times. The cycling ability is ideally suited to repetitive processes which are useful in design calculations.

Digital computers have been widely used in other fields of engineering and new adaptations are being developed every day. Some of the more important uses developed are:

- (1) Aircraft weight, balance and thrust calculations.
- (2) Steam turbine design
- (3) Catapault launching analysis
- (4) General structural application in the aircraft industry.

PROCEDURE

General

In order to accomplish the objectives discussed in the introduction it was necessary that some knowledge of computers be obtained. A twenty-five hour course in programming for Whirlwind I was completed by the authors to partially fulfill this requirement.

Once the capabilities of the computer were realized, it was necessary to decide what problem would best prove the basic contentions. Probably the biggest single factor in this decision was time. A very complicated problem would require a great deal of time to program while a simpler problem would not test the authors' ability.

A compromise was reached by deciding to program two problems. The first should be a relatively short and uncomplicated problem aimed at giving the authors experience with the computer and also making some contribution to naval architecture. The second problem should be of such size and complexity that its solution would more fully describe the abilities of the computer and the benefits of computer applications to naval architecture.

The first problem programmed was the determination of the whirling frequencies of propeller shafts. The method of solution was developed by Professor F. M. Lewis. This problem was selected because the method of solution is an iteration process ideally suited to computer application. Furthermore, the problem was short and each step had been delineated by hand calculations performed by Professor Lewis. This last reason was very important because it enabled the arthors to check their work and to ascertain the accuracy of the program.



The second problem programmed was the determination of stresses in a transverse web frame. A procedure similar to the one used in the Bureau of Ships was adapted to the computer. The numerous computations encountered in this problem made a computer solution very desirable. The calculations were made for a new destroyer type for which a partial check of the numerical results was available. Another important reason this problem was selected was to further the authors' knowledge in structural analysis of a ship. The course of instruction in naval architecture had not included the calculation of transverse strength.

PROPELLER SHAFT WHIRLING FREQUENCIES

Description of the Problem

Basically, the problem is to calculate the whirling or lateral frequency of a propeller shaft system in which the excitation is induced by the propeller. The method of calculation involves a numerical solution of a fourth degree differential equation of the form

$$\frac{d^4y}{dx^4} - \frac{m\omega^2}{EI}y = 0$$

of which the general solution is of the form

$$y = C_1 \sin \lambda x + C_2 \cos \lambda x + C_3 \sinh \lambda x + C_1 \cosh \lambda x$$

where

$$\lambda^{L} = \frac{m\omega^2}{EI}$$
 $\lambda L = \beta$



let $y' = \theta$ and y'' = V. Applying boundary conditions to determine the constants of integration: at x = 0

$$C_{2} = \frac{-\Psi}{2\lambda^{2}} \qquad C_{1} = \frac{\Psi}{2\lambda^{2}}$$

$$C_{3} = \frac{\frac{\Psi}{2\lambda^{2}}(\cos \beta - \cosh \beta) - \frac{\Theta}{\lambda}\sin \beta}{\sinh \beta - \sin \beta}$$

$$C_{1} = \frac{\frac{\Psi}{2\lambda^{2}}(\cos \beta - \cosh \beta) + \frac{\Theta}{\lambda}\sinh \beta}{\sinh \beta - \sin \beta}$$

at $\mathbf{x} = \mathbf{L}$

$$\Theta_{\rm L} = \frac{\Psi_0}{\lambda} \left(\frac{\cos\beta \cosh\beta - 1}{\sinh\beta - \sin\beta}\right) + \frac{\Theta_0 \left(\frac{\cos\beta \sinh\beta - \sin\beta \cosh\beta}{\sinh\beta - \sin\beta}\right)}{\sinh\beta - \sin\beta} - \frac{2\Theta\lambda \sin\beta \sinh\beta}{\sinh\beta - \sin\beta}$$
$$\Psi_{\rm L} = \frac{\Psi(\cos\beta \sinh\beta - \cosh\beta \sin\beta)}{\sinh\beta - \sin\beta} - \frac{2\Theta\lambda \sin\beta \sinh\beta}{\sinh\beta - \sin\beta}$$

then writing

$$\begin{split} \boldsymbol{\theta}_{\mathrm{L}} &= - \left(\boldsymbol{\theta}_{\mathrm{O}}^{\mathrm{S}} \boldsymbol{1} + \boldsymbol{\mathbb{Y}}_{\mathrm{O}}^{\mathrm{LS}} \boldsymbol{2} \right) \\ \boldsymbol{\mathbb{Y}}_{\mathrm{L}} &= - \left(\boldsymbol{\mathrm{S}}_{\mathrm{L}}^{\mathrm{Y}} \boldsymbol{0} + \boldsymbol{\theta}_{\mathrm{O}}^{/\mathrm{L}} \boldsymbol{\mathrm{S}}_{3} \right) = \frac{\boldsymbol{m}_{\mathrm{L}}}{\mathrm{EI}} \, . \end{split}$$
From which

$$S_{1} = -\frac{\cos\beta \sinh\beta - \sin\beta \cosh\beta}{\sinh\beta - \sin\beta}$$

$$S_{2} = -\frac{\cos\beta \cosh\beta - 1}{\beta(\sinh\beta - \sin\beta)}$$

$$S_{3} = \frac{2\beta \sin\beta \sinh\beta}{\sinh\beta - \sin\beta}$$

The above equations are applicable to one span of the shaft. In the solution of this problem these equations were used to determine the moment and angle of rotation at the end of one span and then carry these results over to the next span. The number of spans to be used is unspecified, however, it is the opinion of the authors that four spans give sufficient accuracy.

Since

$$\omega = \frac{\beta^2}{L^2} \sqrt{\frac{EI}{m}}$$

various values of β are assumed and the residual moment at the free end plotted versus the frequency. The value at which the end moment becomes zero is a resonant point or natural whirling frequency of the shafting system.

In applying these equations it is useful to determine certain parameters in terms of the physical properties of the shaft system. These are given below and the notation is explained in Figure I.

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Schematic Diagram of Shaft Figure I

It can be shown from the equations previously developed that

$$m_{01} = -\frac{E_{0}I_{0}}{L_{0}} \left[\frac{\phi_{W} + \phi_{J} - \frac{\phi_{W}\phi_{J}}{3}}{1 - \frac{\phi_{W}}{3} - \phi_{J} + \frac{\phi_{W}\phi_{J}}{12}} \right]$$

where

$$\phi_{w} = \frac{\frac{W L^{3}E_{1}I_{1}}{P O^{1}I_{1}} \pi^{4} (\frac{\beta}{180})^{4}}{W_{1}L^{3}E_{0}I_{0}}$$

$$\phi_{J} = \frac{JL_{0}E_{1}I_{1}(\frac{1}{2} + \frac{1}{q})}{W_{1}L_{1}^{3}E_{0}I_{0}} \pi^{l_{1}}(\frac{\beta}{180})^{l_{1}}$$

and

- J = polar moment of inertia of propeller and entrained water.
- q = the order of vibration being investigated.

or 2 th d is

The number subscripts refer to spans as shown in Figure I. From the above it can be seen that

$$m_{12} = - (s_{11}m_{01} + c_{a1}s_{31})$$

$$\theta_{12} = - (s_{11}\theta_{01} + m_{01}s_{21}/c_{a1})$$

where

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Here the second number subscripts refer to the span. It should be noted that Θ_{01} is assumed as unity.

For determining s₁, s₂, s₃ for different spans it is convenient to use the following:

$$\beta_2 = \beta_1 \sqrt{\frac{c_{d1}}{c_{d2}}}$$

where

$$c_{dl} = \frac{E_{ll}}{W_{ll}}$$

The procedure described is repeated for each end moment and angle of rotation until the residual end moment, m_{34} is determined. Then a new value of β_1 is assumed and the process repeated until a series of end moments versus frequencies results are generated. By plotting these values, or by interpolation, the critical whirling frequency can be found.



General Discussion of Program

The method developed for solution of the propeller shaft whirling frequencies is ideally suited to computer solution because it is essentially one of numerical iteration. Various values of β_1 are assumed and the residual moment calculated for any number of spans. Since the labor involved in programming is the same regardless of the number of times a process is repeated, good accuracy can be obtained with no extra effort by the programmer and small increase in cost of operation of the computer.

The underlying guide in programming this problem was to make it as general as possible. This was done so that anyone wishing to use this method in the future would merely have to change a few numbers to adapt this solution to his particular problem. The quantities to be changed were grouped separately at the beginning of the program and involve such factors as the physical characteristics of the propeller and shafting, the number of spans to be considered and the order of the vibration being investigated.

The first step in programming was to assign floating addresses or "flads" to registers which were to hold the numerical quantities and key instructions. These flads contain the numbers or instructions upon which mathematical operations are to be performed. The purpose of floating addresses is to simplify programming by enabling the programmer to refer to a flad rather than an absolute address each time an instruction is written. The advantage of this system is clearly demonstrated in the programs contained in the appendix. The flads used in programming and the numbers they represent are given in Appendix B.

In addition to storing the data and constants of any problem, registers must be assigned to store intermediate results and for temporary storage.

The addresses of key instructions were assigned flads to aid in writing the program. For example, the flad, hl is the address of the first instruction in the program. After all the information has been fed into the computer the following instruction is used, "START AT hl" and the program begins.

After the flad assignments had been made, the next step was to draw a flow diagram such as shown in Figure III. The purpose of this diagram was to aid in the organization of the program and to provide an orderly procedure for the programmer to follow. It was a picture of the problem showing the sequence of operations to be performed. The programmer then wrote a short routine that would do the calculations of each section shown in the flow chart. The last step, then, was to combine these separate routines into one program that would solve the entire problem. Of course considerable care must be exercised in writing and combining these routines since the results of one section will influence the calculations in the following sections.

When the values of frequency and residual end moment had been generated in the arithmetic element, they were transferred to a magnetic tape via an output procedure. When the program had been completed these results were then transferred to a flexowriter and typed. The results were presented in two columns of frequency vs. end moment. Thus, it was possible to determine the frequency at which the moment becomes zero by either linear interpolation or a plot of the data.

FIGURE III FLOW CHART



STRESS CALCULATIONS FOR A NON-SYMMETRICALLY LOADED WEB FRAME

Description of the Problem

A transverse web frame is a part of a system of frames and bulkheads that maintains the shape of the hull. A sketch of a web frame is given in Figure IVa. To do this it must provide support for longitudinal strength members and carry vertical shear loads from the decks and hull bottom into the sides which are the main vertical shear carrying members of the structure. The web frame is a continuous beam ring that encircles the hull girth in a transverse plane. All loads applied to the frame are assumed to lie within this plane, but may have any orientation within that plane. Under such loading a web frame must resist axial loads, shear loads and bending loads. Since web frames are generally very long with respect to depth, bending moments are by far the most important aspect to be considered in the solution.

Due to the complex interaction between the webs, longitudinals, and bulkheads, the exact solution of the problem of web frames and the system of members that maintain the hull shape has defied rational engineering theory up to this time. Time limitations and the intent of this thesis prohibited an investigation of possible improvements in the method of the transverse strength calculations. It was decided to adapt to a computer solution a proven method. Although transverse strength calculations are not always performed for modern ships, the analysis normally utilized, if performed, is a long, laborious method developed by J. Bruhn⁽²⁾⁽⁶⁾.



Figure IVb Web Frame Showing Redundant Forces

Bruhn's method is an adaptation of Castigliano's theorem of least work which states that "The redundant reaction components of a statically indeterminant structure are such as to make the internal work a minimum." $^{(10)}$ Determination of each of the redundant components requires that the differential of the total internal energy with respect to that redundant be equal to zero which is a minimum energy condition. Bruhn neglected the axial and shear components of energy and considered only the larger bending effects. Bruhn's basic energy equations for a web frame with two stanchions, as shown in Figure IVb, then become

$$U = \frac{1}{2E} \int \frac{m^2}{I} ds$$

where $m = m_0 + p_0 y + q_0 x - m_v - m_H + R(x-x_a) + S(x-x_b)$

$$\frac{\partial u}{\partial P_0} = \frac{1}{2E} \int_0^{0^*} \frac{2m}{I} \cdot \frac{\partial m}{\partial P_0} ds = 0$$

$$\frac{\partial u}{\partial q_0} = \frac{1}{2E} \int_0^{Q^*} \frac{2m}{I} \cdot \frac{\partial m}{\partial q_0} \cdot ds = 0$$

$$\frac{\partial \mathbf{u}}{\partial \mathbf{m}_0} = \frac{1}{2E} \int_0^{0^*} \frac{2m}{I} \cdot \frac{\partial m}{\partial \mathbf{m}_0} \, \mathrm{ds} = 0$$

$$\frac{\partial u}{\partial R} = \frac{1}{2E} \int_{B_1}^{B_2} \frac{2m}{I} \cdot \frac{\partial m}{\partial R} \cdot ds = 0$$

$$\frac{\partial u}{\partial S} = \frac{1}{2E} \int_{B_3}^{B_4} \frac{2m}{I} \cdot \frac{\partial m}{\partial S} ds = 0$$

$$\frac{\partial m}{\partial p_0} = y$$

$$\frac{\partial m}{\partial q_0} = +x$$

$$\frac{\partial m}{\partial m_0} = 1$$

$$\frac{\partial m}{\partial R} = (x-x_a)$$

$$\frac{\partial m}{\partial S} = (x-x_b)$$

Bruhn's working equations become:

$$\frac{1}{E} \int_{0}^{0^{\prime}} y \frac{m}{I} ds = 0$$

$$\frac{1}{E} \int_{0}^{0^{\prime}} x \frac{m}{I} ds = 0$$

$$\frac{1}{E} \int_{0}^{0^{\prime}} \frac{m}{I} ds = 0$$

$$\frac{1}{E} \int_{B_{1}}^{B_{2}} (x - x_{a}) \frac{m}{I} ds = 0$$

$$\frac{1}{E} \int_{B_{3}}^{B_{4}} (x - x_{b}) \frac{m}{I} ds = 0.$$

Castigliano's first theorem states that, "the deflection in a certain direction at a certain point of a statically determinate structure is equal to the partial derivative of the total external work or the total internal energy with respect to a load applied at this point in the direction of the deflection, "⁽¹⁰⁾ Conversion of a statically indeterminate structure into a statically determinate structure by means of cutting the structure and applying redundant forces as loads allows the application of Castigliano's first theorem. The above equations then represent the deflection between the limits of the integration. Since the web frame is continuous, the deflections and rotations at the point of action of the redundants m₀, p₀ and q₀ are equal to zero. For the redundant column forces R and S, the columns are considered incompressible and the vertical deflections and rotations is used in the description and analysis of the problem in Appendix B.

To determine the redundants, five simultaneous equations must be formed and solved. In a problem that contains more or fewer redundant supports such as stanchions or decks, the number of redundant equations required to solve the web frame would of necessity be changed to form one equation for each redundant force.

After the equations had been developed and formed into a matrix, Crout's method of matrix reduction was used to solve for the value of the redundants. These redundants were then combined with the applied loads and the moments recomputed. Utilizing the computed moments, the stresses due to bending were calculated. The direct forces were converted into axial

and shear stresses. These stresses and the bending stresses were then added algebraically to give the total stresses in the flange of the web frame and shell of the ship.

General Discussion of Program

The flow diagram contained in Figure V describes the sequence of calculations used in calculating the frame stresses. A detailed description of the instructions utilized in each sub-routine and the sequence control program are contained in Appendix B.

Due to the normal manner of construction of ships, the web frames are constructed as a symmetrical ring frame of variable cross-sections. The loads, however, are very complex and for a general solution must be considered as non-symmetrical. Note that for this problem only the simple static loads are considered.

The contours of the ship's hull must be represented within the computer and, in order to find the neutral axis and to form the components of the loads, the slope of the contour must be computed at each station. The most obvious solution for the novice programmer is to form the equation of the contour and differentiate that equation to determine the slope. As novices this solution was attempted, but was soon abandoned due to the complexity of the program necessary to form the equation and the inherent error involved in first using approximate methods to form the equation and more approximate methods required to utilize the equation. The method finally selected was to choose a series of stations around the girth of the web and assume the web is represented by a series of short straight



Figure Va Sequence of Operations for Web Frame Program



Figure Vb Comparison and Alteration Routine

beam segments. Stations were selected in such a manner that the angle change between segments was both small and nearly equal which, due to the variable curvature, makes each segment unequal in length. A station was necessary at the point of action of each redundant. Such a procedure follows a common philosophy of digital computers in that where complexity must be weighed against a greater number of calculations and simplicity, the choice must be made in favor of simplicity. The number of stations required to properly approximate the DD hull was 49 which should be sufficient to approximate the frame of any vessel.

Sin Θ and cos Θ were determined directly from the coordinates by using the Pythagorean Theorem and basic trigonometric relationships.

$$\Delta s = \sqrt{dx^2 + dy^2} \quad \sin \theta = \frac{\Delta y}{\Delta s} \quad \cos \theta = \frac{\Delta x}{\Delta s}.$$

This was done for two reasons, first, only the sin and cos are used in the solution and secondly, the tan $\theta = \frac{\Delta v}{\Delta x}$ becomes infinity when $\Delta x = 0$ which is the case on ships with wall sides or tumble home. The computer will not handle division by zero and the operations will be stopped when such a case occurs. To approximate the functions of the tangent angle at each station, the functions of the chord angles were averaged. While $\sin \theta_1 + \sin \theta_2/2$ does not equal $\sin(\theta_1 + \theta_2)/2$, the error will be small as long as the change in θ is small which is another example of using a simple idea many times to obtain accuracy and generality.

Using the total water head which in the present problem was the height of the main deck and the average of the y coordinates of the

ends of the segments, the water pressure loads were determined and vertical and horizontal load components formed.

$$p_{W} = H - \frac{(y_{1}+y_{2})}{2}$$
$$f_{W} = p_{W}^{dS}$$
$$V_{W} = f_{W}^{dS} \sin \theta$$
$$H_{W} = f_{W}^{dS} \cos \theta.$$

Using the inputs of the web dimensions, the distance of the neutral axis $(d_{N_{\bullet}A_{\bullet}})$ from the hull shell was calculated and the moment of inertia about the neutral axis determined $(I_{N_{\bullet}A_{\bullet}})$

$$d_{N_{\bullet}A_{\bullet}} = \frac{m_{t}}{A_{t}}$$

$$I_{N_{\bullet}A_{\bullet}} = I_{shell} - A_t d_{N_{\bullet}A_{\bullet}}$$

Knowing $d_{N_{\bullet}A_{\bullet}}$ and the (sin ϕ) and (cos ϕ) the offsets of the neutral axis from the shell could be determined.

$$x_{N \bullet A \bullet} = x_s - d_{N \bullet A \bullet} (\sin \phi)$$
$$y_{N \bullet A \bullet} = y_s - d_{N \bullet A \bullet} (\cos \phi).$$

Using the same procedure developed for the shell, the segment lengths and functions of the angle were formed.

One difficult engineering decision was the consideration of the sharp corner at the junction of the side shell and the deck edge. In normal practice the corner is bracketed and represents a point of complex discontinuity which nearly defies analytical analysis. After a number of methods were considered, it was decided to make the corner a "hard spot" by including the full bracket depth. The station spacing near the corner was reduced to minimize the effect of the corner. In all cases the tangent at the corner was taken as -1 which is equivalent to a slope angle of 135 degrees on the starboard side. This was done to form a smooth transition of the neutral axis around the corner.

The moment due to applied loads and water loads was determined by $m_n = H dy + V dx$. The moments due to the redundant forces were: $p_0y + q_0x + R(x-x_a) + S(x-x_b)$.

The integrals of the moments were formed by the trapezoidal rule. While the trapezoidal rule implies linear segments between moment ordinates, this method was necessary to accomodate the random station spacing. The error resulting from the trapezoidal rule will be small as long as the station spacing is close and the moment curve is smooth. Both conditions are present in this problem.

After solving for the redundants and recomputing the moments and axial loads to include all forces, the direct stresses and bending stresses were combined. The program as written gives the alternative of performing a check calculation on the set of frame scantlings or of altering the frame scantlings to approach a more efficient design. The stresses were compared with allowable stresses and the section altered by changing the veb flange

Σ	d1+50	sp ds	d1+52	J Th ds	41+54	o Tn dS	d + 56	$\int_{B_{r}}^{2} \frac{\left(X_{n}-X_{n}\right)}{T_{n}} M_{n} dS$	d +58	$\int_{B_3}^{A_4} \frac{1}{T_n} M_n ds$
S	0++1P	$\int_{0}^{0'} \frac{(x_{n} - x_{b})}{T_{n}} dS$	d + 42	<u> ⁵ / (κ x)</u> ds T _n	4 + + + h	$\int_{B_3}^{\infty} \frac{X_n(X_n-X_b)}{T_n} dS$	9#+1P	0	9 + + P	$\int_{B_g}^{\infty} \frac{\left(\overline{\chi_n - \chi_b}\right)^a}{T_n} dS$
Ľ	d I + 30	$\int_{0}^{0} \frac{(\chi_{n} - \chi_{\alpha})}{T_{n}} dS$	d1+32 °	$\int_{0}^{\infty} \frac{\chi_n(\chi_{n-\chi_n})}{T_n} dS$	d1+34	$\int_{B_{\eta}}^{B_{\eta}} \frac{\chi_{n}(\chi_{n}-\chi_{n})}{T_{n}} dS$	d 1 + 36	$\int_{B_{r}}^{\frac{2n}{2}} \frac{(X_{n} - X_{s})^{2}}{T_{n}} ds$	d I + 3 8	0
Q°	d + 20	$\int_{0}^{0'} \frac{X_{2}}{T_{n}} dS_{n} = 0$	d I + 22	$\int_{0}^{\infty} \frac{\chi_n \chi_n}{T_n} ds = 0$	d + 2 ¢	$2\int_{0}^{2}\frac{X_{n}^{2}}{T_{n}} ds_{n}$	d I + 26	$\int_{B_{\eta}}^{B_{\eta}} \frac{(X_{\eta}(X_{\eta},X_{\eta}))}{T_{\eta}} dS$	d +28	$\int_{B_3}^{T} \frac{X_n(X_n - X_n)}{T_n} dS$
U°	01 + 1 P	$2\int_{0}^{A} \frac{Y_{D}}{I_{h}} dS_{h}$	d 1+12	$2\int \frac{T_n}{T_n} dS_n$	41+1 p	$\int_{0}^{\infty} \frac{XY}{T} dS = 0$	91+1P	$\int_{\mathcal{B}_{r}}^{\infty} \frac{\int_{1}^{\infty} (\chi_{r} - \chi_{a})}{L_{n}} dS$	4 + 8 Bu	$\int_{B_3}^{T} \frac{\gamma_n(\chi_n - \chi_b)}{T} ds_n$
Š	q	$2\int_{o}^{A} \frac{dS_{h}}{T_{h}}$	d 1 + 2	$2\int \frac{T_n}{T_n} dS_n$,ĕ	$\int_{0}^{\infty} \frac{X}{T} ds = 0$	9 + pg	$\int_{B_{r}}^{\widetilde{f}_{2}^{2}} \frac{\left(X_{h} - X_{a}\right)}{T_{h}} dS_{h}$	d + 8	$\int_{B_3}^{\overline{f}} \frac{(X_{j} - X_{kj})}{T_n} ds_n$
		$\int \frac{M}{T} dS = \Delta \theta$		$\int Y \frac{M}{T} ds = \Delta x$		$\int X \frac{M}{T} ds = \Delta Y$	Ę	$\int_{B_{r}}^{22} (x-x) \frac{d}{dx} ds = \Delta V$	Β	$\int_{\mathbb{B}_3} (x-x_i)^{M}_{\mathrm{T}} \mathrm{d} S = \Delta Y$

Figure VI Arrangement of Matrix Formed by the Integration Sub-routine
width by predetermined incremental amounts. If $(\sigma_f, \sigma_f) > 0$, then the flange was reduced. If $(\sigma_f, \sigma_f) < 0$ then the flange was increased.

The outputs of each cycle change may be any computed value the programmer desires, but in the present problem the outputs were flange width, stress at the flange and at the shell, direct stress and shear stress at each point. Other methods of scantling change could have been utilized or the scantlings could have been altered by a complete change of scantlings around the girth. In the latter case each cycle would have required a decision by the programmer, a procedure that has considerable merit where design experience in the mind of the programmer can be better utilized. In the present problem it was decided to use the conditional response as another example of the digital computer's capabilities.

In the web frame problem the quantity of generated numbers necessary to produce a solution was so large that the auxiliary drum storage had to be utilized. Blocks of numbers were moved from the core memory onto the auxiliary drum to make room for calculations. Further, the size of the program was so large that optimum data output procedures could not be utilized without unwarranted complication of the program. The output data could have been typed or presented on films in columns of easily discernable numbers. In the present case the size of the program required output via an "fp" tape which gives five columns of numbers running consecutively across the lines and the address of the registers containing the numbers listed in the first column. Judiciously placed zeros provide separation between numbers of different meaning.

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To make the program as general as possible sub-routines were utilized to perform the calculations. A full description of the use of a sub-routine is contained in Appendix A. The sub-routines used will perform the calculation of stresses for a web frame of any dimension and shape desired. However, the number of redundants of the frame cannot exceed five and the water pressure head must equal the height of the deck edge. Due to limitations of storage space, the sequence instructions used will permit the use of only 49 stations around the girth. All of the above limitations can be exceeded by minor changes in the program should the necessity arise.

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RESULTS

The numerical results obtained from the computer solution of problem one are contained in Table I. Numerical results were not obtained for problem two.

More important than the numerical results are the programs themselves. Problem one has been run and is known to be correct. The sub-routines of problem two, with the exception of the sub-routine for forming the stresses, were run and found to check. When all of the subroutines were run in conjunction with the sequence control program, several minor programming errors were found.

The first program will determine the critical whirling frequency of any propeller shaft where no more than four spans need be considered. It can be adapted to another shaft merely by changing the physical constants of the shaft involved.

The second program will, if the above mentioned errors are removed, determine bending, axial and shear stresses in a transverse web frame and, if desired, will adjust the size of the web frame until the computed stresses approach the allowable stresses. The program is general within the limitations stated below; the required inputs being the dimensions of the web frame, the location of the stanchions and coordinates or points on the transverse section, the weight and shear loads at these points and the hydrostatic design head above the keel. The following are the limitations of the program:

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- (1) the frame scantlings are symmetrical about the ship centerline;
- (2) the points defining the transverse section must be symmetrical about the ship centerline and only 25 may be taken on one side;
- (3) one of these points must be on the centerline keel, one on the deck centerline and one at each end of all the stanchions;
- (4) the hydrostatic pressure head must be equal to or greater than the height of the deck edge and hydrostatic pressure loads are not generated for the deck;
- (5) ship must be in upright position;
- (6) only one centerline or two off-center vertical stanchions may be used.

Computer time for calculation of problem one was 10 minutes, but the typing time of the results was 20 minutes. Computer time for the solution of problem two was 10 minutes.

Frequencies from hand calculations		Frequencies from computer solutions
	+6 ORDER	
3.69 cps		3.870 cps
5.41	5.656	
8.20		8.527
11.49	11.762	
15.00	15.239	
21.00		20.915
	-6 ORDER	
		3.870
		5.656
		8.527
Not Available		11.762
		15.239
		20.915
	+1 ORDER	
		3.870
		5.656
		8,527
Not Available		11.762
		15.239
		20.915

Critical Whirling Frequencies for Propeller Shaft Table I



During the period that the thesis was being printed, the programming errors in the second program were remedied and the results listed in Table II were obtained. Table II contains the values of the redundants and the stresses at the keel and the deck at centerline. Due to the difference in station spacing between hand and machine calculations, the centerline points are the only coincident stations for the two methods of calculation.

	Hand Method	Computer Method
^m o	+72,144 -ft.	+46,395 -ft.
Po	+20,841	+19,805
qo	(assumed zero)	+ 282
R	+1925	+662
S	(assumed equal to R)	+662
$\sigma_{a} = p/A$	-3880 #/sq.in.	-5193 #/sq.in.
Tflange > keel	+30,750 #/sq.in.	+18,970 #/sq.in.
∽ _{shell})	-15,440 #/sq.in	-16,586 #/sq.in.
	+470 #/sq.in.	-l,000 #/sq.in.
of centerline	-10,480 #/sq.in.	+25,000 #/sq.in
σ _s ∕	+3,350 #/sq.in.	-12,868 #/sq.in.

Results of Web Frame Stress Calculations

Table II

As shown in Table II there is little correlation between hand and machine calculated values. However, this lack of comparison is caused by two conditions. The most important condition is that the hand calculations have been found to be of doubtful validity. Several hand calculation errors were found and the scantlings used are not defined. Recent information indicates that the scantling values used in the Bureau of Ships hand calculations do not correspond with the scantling values presented in the contract plans used as a basis for machine calculations.

The other condition that causes a small error is the fact that summation of vertical forces does not equal zero. The difference between weight forces and buoyant forces must be balanced by vertical shear forces applied along the vertical sides of the hull. This shear force was taken from the hand calculations and was included in the input values for the program. The machine computed buoyant forces were different from hand computed values due largely to the difference in station spacing and the method of averaging the water pressure. Therefore, the input values of shear did not balance vertical forces computed by the machine. It is now obvious that the shear force values must be computed by a sub-routine in the computer program.

This lack of the means of proper comparison points out one other general rule of programming. The programmer should perform hand calculations for the problem being programmed using the method adapted to the computer. The authors decided that the use of existing hand

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computations would be a time saving device; however, as the results indicate, this was a poor decision and it is hoped that future programmers will benefit by the author's experience.

With the exception of the shear error discussed above, the program does work and produces good results. With slight correction the web frame program is suited for research and engineering calculations.

The time required for machine calculations was 25 seconds; however, program conversion required five minutes and typing time for results of calculations required twenty minutes.

Time limitations did not permit the running of the comparison and alteration program for the web frame.

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DISCUSSION OF RESULTS

The subject of computer application to naval architectural problems is as general as the field of naval architecture itself. Each proposed application will require a separate analysis of feasibility. However, certain general conclusions and impressions can be gained from the two problem examples of this thesis. To each general conclusion there exists certain possible exceptions; however, these exceptions only tend to prove the contention that digital computers are not universal panaceas, but only local aids.

The programming errors found in problem two are normal errors that occur in every program and do not reflect upon the method of approach. The nature of these errors are incorrect addresses, typographical mistakes and human errors. The correction of these difficulties is only a matter of time and patience.

The results of the two programs indicate that digital computers are applicable to long and complicated naval architecture problems and that the numerical results are more than comparable with those of hand calculations. Of greater engineering importance than accuracy, was the great reduction in calculation time obtained by computer usage. For the first problem the computer required 10 minutes as opposed to an estimated hand calculation time of thirty (30) hours and in the second problem a more defined superiority is estimated in that the computer solution will require approximately ten (10) minutes versus an estimated sixty (60) hours by hand. However, this comparison does not depict the true time

picture and the long tedious hours of program writing and ever present "debugging" or program correction must be considered. Although the programming time varies greatly with the programmer's familiarity with the problem, computer and also, with the nature of the problem itself; in general the programming time and the time required for one hand calculation are roughly commensurate. The authors estimate that a practicing naval architect very familiar with the proposed problem and experienced in programming could program problem one in twenty (20) hours and problem two in forty (h0) hours.

The "debugging" time for each problem would require another ten (10) hours. The fact that the authors, unfamiliar with both the problem and computer, required six times that amount of time indicates that experienced personnel are a very important application factor. In the present case problem understanding and organization were responsible for the greatest loss of time. As a general statement it can be said that for an engineer to properly program a particular problem, his knowledge of that problem must be more thorough than that required for hand calculations. Not only must he know the individual steps in the problem, but also must predict the effect of each step upon the following step and the general value of the numbers generated.

Also, the authors found that one programmer working alone is just as effective as several working together on the same problem. The reason for this is the necessity for a program to follow a single trend of thought and the exact accounting required.

To provide a more complete time description of programming, the nature of the proposed problem should be analyzed. Problem solutions that involve repetition of the same equations will tend to have a much shorter programming time. For instance the time required to program problem one for 40 spans of shafting would be only slightly longer than that required to program 4 spans. Also, the program required to design the web frame by cycling and altering the scantlings is little longer than the program for check calculations.

After the solution of one particular problem by a computer a general program will find further use in solving other similar problems. The programs written for this thesis are reasonably general and the limitations stated in the results are not of serious damage to the program. The limitation of problem one to four shaft spans in a reasonable engineering division in that propeller excited whirling vibration amplitudes beyond span four are so small that their effect on the end fixity of span four is insignificant. In problem two the limitations were imposed to save storage space and reduce the complexity of the program. This coincides with the authors' opinions that for engineering applications several simple programs are easier and faster to handle and program than one complex all purpose program. For instance, web frames are normally constructed symmetrically, 25 points should properly define most normal web shapes and to have a station at each major load or redundant is reasonable. The design hydrostatic head is normally above the maindeck and waterloads are normally considered a constant value along the deck. While the listed position of the ship is an important consideration,

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modern naval architects consider the upright position for practical calculations and should the listed condition become necessary for research calculations, rotation formulas and non-symmetrical water loadings must be incorporated into the program. To change stanchions and add decks as redundant supports major alteration of integration procedures would be required.

A general program is useful in design and research to compare and generate great quantities of data and to test the results of slight alterations upon a major problem. For instance, program one could analyze and compare the whirling frequencies of hundreds of ships in a relatively short time or the effects of propeller weight, fixity and blade number may be determined for numerous combinations of values. Problem two would find use in generating design schantlings for various load and size variations such as those found in classification society publications. As a sub-routine in conjunction with a more complex program the stiffness of web frames relative to transverse bulkheads could be determined by application of the theory of beams on elastic foundations. By reiteration of calculations under varying loads the variant or impactive loadings may be analyzed. Since the longest time consumed in a program is in the program writing, problem repetition increases the efficiency of the computer application.

To be feasible for engineering calculations the computer must save time, money and increase the effectiveness of the engineers it aids. Therefore, the computer must accept numbers of engineering magnitude and quantity in a convenient form. The coded instructions must be straightforward

and have names descriptive of their use. Also, the generated results must be presented in such a manner that wide spread publication is possible. Whirlwind I and some commercially available machines will accept decimal digits of sufficient length and quantity to perform most practical engineering and research problems. Of extreme importance is the necessity of maintaining a large library of sub-routines capable of performing such calculations as $\sin^{-1}\theta$, \sqrt{X} , etc. Frequently it is desirable to purchase the services of an experienced programmer to act as a consultant when first using a computer.

In computer application there exists two basic schools of thought. One group thinks that problems should be programmed by experts who perform no other function than programming. In this case the engineer presents the problem to the programmer and at some later time is given a solution. The other group states that a computer is best utilized by having engineers familiar with the problem effect the programming. While there exists a middle road somewhere between the two extremes, the autient are of the opinion that engineers should program the computer. This performs two useful functions for the profession as a whole. One, the programmer can make the necessary engineering decisions to adapt the problem more successfully and secondly, the engineer becomes more aware of possible computer applications in his field.

The qualities required of a programmer are no more exacting than those required of a good naval architect. He must have almost infinite patience, imagination, ingenuity, good ability to organize problems and a good background in both theoretical and numerical methods

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of mathematics. The work is tedious and all instructions must be perfect since the machine will generate wrong answers as fast as correct ones. Digital computers are often referred to as "brains," but nothing could be more incorrect in that thought is impossible. Actually a computer more nearly resembles a desk calculator or an abacus which operates at a high rate of speed. Imagination and ingenuity are so necessary to produce a workable, general program that many commercial computing companies obtain their programmers from chess clubs, cross-word puzzle enthusiasts and other hobbies where deep concentration and original thought are required.

The future of digital computers in naval architecture appears very promising from both the research and practical viewpoints. In research they can be used for the rapid assimilation and processing of large quantities of technical data and for the solution of problems that require an inordinate amount of time to calculate by hand. Typical examples of the data processing type of problem would be a comparison of stability among several different vessels and other similar problems involving statistical analysis to establish design criteria. Since the same program may be used to solve a number of similar problems, design data in the form of charts and tables can be generated for the grillage beam analysis of decks and other complex problems. Such a procedure permits the determination and testing of important parameters for later application to specific designs.

For specific design applications computers may be used to effect large savings in time and labor. This is possible because the computer can approach more closely an optimum design with little increase in

computing time and expenditure of effort. In this category of application are midship section design, transverse framing design and flight deck bents. In addition, refinements intheory and in the extent of calculations can also be utilized to a greater degree than practical by hand. Examples of these refinements are the use of grillage beam analysis for decks and bulkheads, the performance of stress calculations for a ship in drydock, design of propellers by circulation theory, and the investigation of submarine dynamical stability. In addition to design calculations a digital computer can be applied very readily to scheduling and accounting problems. In shipbuilding this system can be used in determining the weight and center of gravity of a ship as it is being built. Another possibility is merchant ship cargo arrangement.

Theses present an opportunity for wide and varied use of digital computers. In this application the computer should be used as an aid and not as the general subject. A student attempting a problem in which the magnitude of the calculations is the dominant factor should consider computer aid. A desireable arrangement is to have a team with one member learning the problem and another member learning the computer. In this manner both can derive maximum benefit from the thesis and a larger contribution to the profession can be made. Since computers are becoming more widely used, familiarity with their capabilities may be of considerable future value to the student.

CONCLUSIONS

- 1. Digital computers are applicable to naval architecture problems.
- 2. The average naval architect has sufficient background to program a digital computer.
- 3. Some general requirements of a programmer are:
 - a. They should have a complete engineering understanding of the problem to be programmed.
 - b. Familiarity with numerical methods of mathematical processes is necessary.
 - c. They should be amenable to tedious work.
- 4. The problem to be programmed must be suitable to computers since it may take longer to program than to determine one solution by hand.
- 5. One programmer can work faster than two or more.
- 6. In general the limitations imposed on a problem a re not serious and are no more restrictive than those in hand calculations.
- 7. Complete generality of a program is not always feasible.
- 8. For engineering applications the following features of computers are necessary:
 - a. Computer word-length should be able to handle engineering numbers.
 - b. Library of sub-routines should be available.
 - c. Computer should be easy to program.

RECOMMENDATIONS

- 1. Digital computers should be used to solve naval architectural problems.
- 2. Digital computers should be used in theses and research problems.
- 3. Any future thesis should consider the computer as an aid in the solution of a specific problem and not applicability of computers to a general field.
- 4. For engineering applications the programmer should have;
 - a. good engineering understanding of his field;
 - b. knowledge of numerical methods;
 - c. organizational qualities and a great deal of ingenuity;
 - d. a working knowledge of the computer utilized.

Appendix A

Supplementary Introduction
Supplementary Introduction

A computer program is a series of logical instructions telling the computer what mathematical operations are to be performed on the data. Thus there are two groups of inputs, the data and the instructions. The data fed into the computer is stored in the core memory. Each number or piece of data is stored in a register or "cell" the location of which is designated by a number called the address of that register. After all the data is stored the instructions are stored in the unused portion of the core memory. The instructions are stored in sequence and will be performed in the order in which they are stored. No unused registers are permitted to interrupt the storage as these will stop the computer. The programmer may wish to know the address of key instructions such as the one that starts the computation process. He may assign an address to these instructions or allow the computer to do so, as explained later.

The instructions given to the computer consist of two parts, the operation and address sections. The operation section is first and uses letters to tell the computer what mathematical operation is to be performed. The address section gives the address of the register containing the data on which the operation is to be performed. The instructions recognized by Whirlwind I are listed in the glossary.

When writing a program for a digital computer, there are several useful devices that simplify the procedure. The programming devices described below apply to Whirlwind I and may or may not apply to other computers.

Probably the most useful device is a floating address. A floating address or flad is used to eliminate the necessity of referring

to the absolute register address in the core memory when writing the program. At the beginning of a program the inputs or key instructions on which mathematical operations are to be performed are given floating addresses. These addresses consist of a letter and a number, for example al,a2 etc. Any letter except 0 and L may be used and the sum of all the numbers behind the letters may not exceed 255. In writing the program, then, the flad is used in the address section of the instruction to represent the absolute address. The computer will assign absolute addresses or register numbers, to these flads unless this is done by the programmer. For example, if al is the first flad in the program, the computer will assign it to register 32. If, however, the programmer wants al in the register 130, he writes 130/al and the computer will place al in register 130. A table is usually produced by the computer showing absolute addresses assigned. It should be remembered that a flad can have only one value in any one program.

Another useful device is preset parameters. These are numbers other than data that are used in the program. Preset parameters are frequently used to designate the number of times a computation is to be repeated. They differ from flads in that they may have any absolute value desired whereas flads must have the absolute address of a register. Preset parameters must be assigned a value before they are used and they will retain this value until it is specifically changed. Preset parameters are designated by two letters and a number. The first letter must be p, u or z and the second letter and the number may be anything, except the letters o and 1 cannot be used.

In writing a program for a digital computer subroutines are very helpful. Basically there are two distinct types of subroutines which, for lack of a better name, shall be called internal and external. Internal subroutines are those performed automatically by the computer upon receipt of a single instruction. An example of an internal subroutine is the group of output instructions listed in the glossary. Each of these instructions will cause the computer to go through a certain predetermined procedure without any further information from the programmer. External subroutines are further divided into two categories; one category is designated library subroutines and are perfectly general for any program. The other external subroutines are groups of instructions that perform a repetitive section of a particular program. Library subroutines are groups of instructions usually written by an expert programmer for the purpose of performing a particular mathematical operation. They may be an integral part of the main program or they may merely serve as an auxiliary program. Examples of these external library subroutines are groups of instructions used to determine the square root of a number. trigonometric and hyperbolic functions of angles and the solutions to simultaneous equations. Most computer installations have libraries of subroutines available for programmers. These are written quite arbitrarily by using relative addresses and can be used with any main program.

There are some rules that must be followed when using subroutines. The main program must be interrupted to call the subroutine into use. After the subroutine has performed its function, it must direct the control element back to the proper instruction in the main program. An example

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of a subroutine follows:

Major program

ica a2

f6, isp g3 -- This instruction directs control to follow the instruction in the register designated by g3.

SUB-ROUTINE

g3, ita g3 plus 20 --- This instruction places the address contained in the control element in g3 plus 20 and adds one to that address. In this example the address contained in the control element is f6.

iad t6

more instructions n n n n

g3 plus 20, isp f6 plus 1 -- The address of the isp instruction was supplied by the ita instruction at the beginning of the subroutine.

f6 plus 1, iad a3

The authors do not wish to imply that a program should consist of a series of subroutines, but they are very useful in programs that perform similar operations many times throughout the problem.

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The numbers usually encountered in engineering are too large to be stored in one register which, it will be recalled, is 16-binary or about 4 decimal digits long. To accommodate these larger numbers a technique called floating point arithmatic is used. Two consecutive registers, giving 32 binary digits available for each number, are used to replace the single register. Some of these 32 digits are used to record the actual number and some to locate the decimal point. In this manner the range of significant digits can be increased by restricting the number of digits used to locate the decimal point. In the binary system the decimal point is written as some power of 2 and usually 6 binary digits are used to express this power. Since the first digit of each register is used for the sign of the quantity in that register, in this case the sign of the second register is the sign of the exponent of 2. Twenty-four digits are left to express the significant number. This particular distribution of binary digits is referred to as the (24.6) system and can handle numbers equivalent to eight decimal digits with exponents up to 10¹⁸. Other systems are available and the size of the numbers in the problem determines which one should be used.

In order to manipulate these two register numbers, an interpretive mode has been internally programmed to function as a part of Whirlwind I. All instructions that refer to double length registers are preceded by an i. If calculations or operations are to be performed on single length registers, the same instructions may be used without the i preceding. Hence there are two modes of calculation; interpretive for double register length numbers and whirlwind for single length register

numbers. It is possible to pass from the whirlwind mode to the interpretive mode by use of the instruction IN and to reverse the direction by use of the instruction OUT.

GLOSSARY OF INSTRUCTIONS

TERM	DEFINITION
ica x	clear MRA and add contents of register x.
ics x	clear MRA and subtract contents of register x.
iad x	add contents of register x to what is in MRA.
isu x	subtract contents of register x from what is in MRA.
imr x	multiply what is in MRA by the contents of register x and round off product to fifteen digits.
idv x	divide contents of MRA by the contents of register x.
its x	transfer the contents of the MRA to register x losing what was previously in register x. The MRA remains unchanged.
iex x	exchange the contents of the MRA with the contents of register x.
isp x	take the next instruction from register x. Does not affect the contents of the MRA® An uncon- ditional instruction used to break the sequence of operations.
icp x	if the contents of the MRA are negative, take the next instruc- tion from register x and continue from there. If the contents of the MRA are positive, take the next instruction in sequence. A conditional instruction used to break the sequence of operations.

Glossary	of	Instructions	(Continued)
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TERM	DEFINITION
isc x	select counter number x. Without this instruction counter zero will be used whenever +C appears.
icr x	cycle reset. Sets index register of counter to zero and criterion register to x.
ict x	cycle transfer. Increases con- tents of index register by one. If contents of index register greater or equal to contents of criterion register, set index register to zero and do next instruction in sequence. If con- tents of index register less than contents of criterion register, take next instruction from register x.
ici x	increase the contents of index register by number x.
icd x	decrease the contents of index register by number x.
iti x	transfer the right eleven digits of the index register into the right eleven digits of register x.
iat x	add contents of index register to the contents of register x and store the result in the index register and register x.
ita x	replace the address section of the instruction in register x with the address that is one more than the address of the register containing the last <u>isp</u> or <u>icp</u> if the contents of the MRA are negative.

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Glossary of Instructions (Continued)

TERM	DEFINITION
AOTi	record the contents of MRA on direct printer (typewriter).
iMOA	record the contents of MRA on magnetic tape for delayed printing.
iSOA	record the contents of MRA on oscilloscope for photographing.
iFOR	this instruction provides an automatic device for obtaining a suitable layout of output data in columns, lines or blocks.

Note: The above output instructions are usually followed by a series of letters and numbers that indicate the desired form and arrangement of the output.

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Appendix B Details of Procedure

Details of Program for Determining the Whirling Frequencies of Propeller Shafts

The first step in programming this problem is to put the numerical values of various quantities into the computer. This is done by the use of floating addresses, or "flads." The proper use and function of flads is explained in Appendix A.

The following table lists the flads, the quantity and the values used. Figure Π defines the symbols and nomenclature.

al,
$$L_0 = 77" - \text{length of tail section.}$$

a2, $L_1 = 513.6" - \text{length of inboard sections.}$
 $L_2 = 576.0"$
 $L_3 = 544.6"$
b1, $E_0I_0 = 17.4 \times 10^{10} \text{ lb} - \text{in}^2 - \text{E times moment of inertia of tail section.}$
b2, $E_1I_1 = 13.7 \times 10^{10} \text{ lb} - \text{in}^2 - \text{E times moment of inertia of inboard sections.}$
 $E_2I_2 = 12.4 \times 10^{10} \text{ lb} - \text{in}^2$
 $E_3I_3 = 12.4 \times 10^{10} \text{ lb} - \text{in}^2$
c1, $W_p = 47.815 \text{ lb} - \text{ weight of propeller}$
c2, $\gamma_1 = .284 \text{ lb}/\text{in}^3 - \text{specific weight of material used in inboard shaft sections.}$
 $\gamma_2 = .284 \text{ lb}/\text{in}^3$
d1, $A_1 = 193.5 \text{ in}^2 - \text{average area of shaft cross section for each span.}$
 $A_2 = 174.5 \text{ in}^2$

.

d2,	3 - number of shaft spans used.
d3 , 1	.35 - number of increments of β desired to be used. β is increased by increments of 2 degrees.
e3, $(\frac{1}{2} + \frac{1}{q})$	q = 6
$(\frac{1}{2} - \frac{1}{q})$	q is the order of frequency being q = 6 - investigated. Plus sign is used for backward precession and the minus sign for forward precession.
$(\frac{1}{2} - \frac{1}{q})$	q = l
e4,	$J = 244.0 \times 10^6$ - polar moment of inertia of propeller and entrained water.
e6 ,	$\beta_1 = 90$ - initial starting value of β_1 , in degrees.

53.

The above listed flads are the only ones that must be changed in order to adapt this program to another problem. In order to accomplish this change it is merely necessary to add a tape with the correct values at the end of the program.

The following table lists flads that contain constants which will remain unchanged for every problem:

el,	$\pi = 3.1416$	
e2 ,	180	
e5,	g = 386 in-sec ²	
e7,	β_{l} = current value of β_{\bullet}	$(\beta_{l} + increment)$
e8,	$(\frac{\pi}{180})^{l_4}$	
e9,	π (180) ²	
elO,	2	
ell,	1	
el2,	3	
el3.	4	

A block of registers consisting of f and g flads has been set aside as intermediate storage. This is necessary to enable the computer to calculate quantities, store them temporarily and use them later in the program. Another group of registers consisting of t and u flads are set aside for temporary storage. These quantities are used once and then discarded.

The last group of flads used is the h and m group. These are used to control the program by assigning key instructions to them.

The outputs from this program will consist of a series of frequencies and corresponding end moments. These values will be arranged in two columns with the frequency corresponding to the moment that appears on the same line. It is very important to include the sign of the moment, for we are more interested in the point where the moment passes through zero than the actual values obtained.

In performing certain routine arithmetical operations, such as finding the square root, use was made of the sub-routine library in the computer laboratory. These sub-routines are very reliable and save considerable time when programming.

The actual orders used for programming this problem follow. The short paragraph at the beginning of each section explains briefly the function of the orders in that section.

These three orders place the sub-routines for square root, sine-cosine and sinh-cosh at the beginning of the program. This is very desirable as it eliminates any confusion with the main program.

> Order S1, LSR, FU8 S2, LSR, FU4a S3, LSR, FU5

> > Put in flad assignments al through gl0 as previously noted.

These orders are assigning values of 3, 2, 3 in the flads M1, M2, M3, respectively, the function of these flads is to set the cycle counter criterion registers to a predetermined value. The operation is done in WM1 since the numbers are single register numbers. The last order is used to enter the CS mode.

0]	rder		Input to MRA	<u>In MRA</u>	<u>Transfer</u> from MRA
hl,	ca,	d2	3	3	
	td,	ml		3	3
	td,	m3		3	3
	su,	ell		2	
	td,	m2		2	2
	IN				

This group of orders will calculate the weights of each shaft span and store the results in fl. The first order says that the operation is to be repeated three times. The +C at the end of the next four orders is to permit the address section of the instruction to be increased by two registers on each cycle thus allowing three different

weights to be calculated by the same set of orders. The last instruction is necessary to return control to the first instruction at the end of each calculation, to increase the address of each instruction by two registers after each operation, and to pass control to the next order when the operation has been performed the number of times specified by the first order.

	<u>Order</u>	Input to MRA	In MRA	<u>Transfer</u> from MRA
ml,	icr			
h2,	ica, c2+c	γ_{l}	γ_{l}	
	imr, a2+c	× L	$L_1 \times \gamma_1$	
	imr, dl+c	× A	$L_1 \times \gamma_1 \times A_1$	
	its, fl+c		W	W_l

This group of orders will calculate C_a and store the results in f2. The cycle will be performed three times since the order ml, icr is still effective.

	Order	Input to MRA	In MRA	Transfer from MRA
h3,	ica, b2+c	ElI	ElII	
٠	idv, a2+c	÷ L		
	its, f2+c			Ca
	ict, h3			

This group of orders will calculate C_d for each span and store the results in f3. The cycle will be repeated three times since the order ml, icr is still effective.

	Order	Input to MRA	In MRA	<u>Transfer</u> from MRA
h4,	ica, f2+c			
	idv, a2+c	÷L	$\frac{\underline{\mathbf{E}_{1}}\mathbf{I}_{1}}{\underline{\mathbf{L}_{1}^{2}}}$	
	idv, a2+c	÷ L 1		
	idv, fl+c	* W_1	$\frac{\mathbf{E}_{1}\mathbf{I}_{1}}{\mathbf{W}_{1}\mathbf{L}_{1}^{3}}$	
	its, f3+c		Ell Wll	C _d

ict, h4

This group of orders will calculate the constant $\pi/(180)^2$ and store the result in e9. This operation will only be performed once as no cycle is indicated.

Order	Input to MRA	In MRA	Transfer from MRA
ica, el	π	π	
idv, e2	<u>*</u> 180	π/180	
idv, e2	<u>*</u> 180	π/(180) ²	
its, e9		π/(180) ²	π/(180) ²

This group of orders will calculate the constant $(\pi/180)^4$ and store the result in e8. The device used here is that when a number is transferred from the MRA to a register the MRA retains the number. The fourth power is formed by multiplying the number in the MRA by the number that was transferred which is the same as squaring the number in the MRA, in this case $(\pi/180)^2$.

Orde	er -	Input to MRA	In MRA	<u>Transfer</u> from MRA
imr,	el	χ π	(π/180) ²	
its,	eð		(m/180) ²	(m/180) ²
imr,	e8	x (π/180) ²	(π/180) ^l i	
its,	e8		(π/180) ^μ	(π/180) ⁴

This group of orders will calculate $C_{_{W}}$ and store the result in f4.

Order	Input to MRA	In MRA	<u>Transfer</u> <u>from MRA</u>
ica, f3		$\frac{E_1I_1}{W_1L_1^3}$	
imr, cl	× W p	WEII WILJ	
imr, al	× L ₀	$\frac{\frac{W_{p}L_{0}E_{1}I_{1}}{W_{1}L_{1}^{3}}$	
imr, al	. 🗙 L ₀	W L ² E I p O 1 1 W L ³	
imr, al	× L _O	$\frac{\frac{W_{1}^{3}E_{1}I_{1}}{W_{1}I_{1}^{3}}}{W_{1}I_{1}^{3}}$	
idv, bl	÷ E _O I _O	WL ³ EJI WL ³ EJI WL ³ EJO	
imr, e8	$\times (\frac{\pi}{180})^{l_4}$	$\frac{\frac{W L^{3}E_{1}I}{P O I I}}{W_{1}L^{3}E_{1}I} \left(\frac{\pi}{1807}\right)$)24
its, f4		$\frac{\frac{W_{p}L^{3}E_{1}I_{1}}{W_{1}L^{3}E_{0}I_{0}}}{W_{1}L^{3}E_{0}I_{0}} (\frac{\pi}{180})$) ¹ 4 C _w

This group of orders will calculate C_f and store the result in f6. In this operation the square root sub-routine is used. The third order is used to enter this sub-routine, which is in the Whirlwind mode, requiring the IN order to return to the CS mode once the square root has been calculated.
Order	Input to MRA	In MRA	<u>Transfer</u> from MRA
ica, e5	g	g	
imr, f3	$\times \frac{E_{1}I_{1}}{W_{1}L_{1}^{3}}$	$\frac{\mathbf{E_l}_{lg}}{\mathbf{W_l}_{lg}^{3}}$	
sp, sl		$\frac{\mathbf{E}_{\mathbf{l}}\mathbf{I}_{\mathbf{l}}\mathbf{g}}{\mathbf{W}_{\mathbf{l}}\mathbf{L}_{\mathbf{l}}^{3}}$	
IN		$\frac{E_{1}I_{1}g}{W_{1}L_{1}^{3}}$	
imr, e9	X (180) ²	$\frac{\pi}{(180)^2} \sqrt{\frac{\mathbf{E_l}\mathbf{I_l}\mathbf{g}}{\mathbf{W_l}\mathbf{L_l}^3}}$	
idv, elO	<u></u>	$\frac{\pi}{2(180)^2} \sqrt{\frac{E_1 I_1 g}{W_1 L_1^3}}$	
its, f6 :		$\frac{\pi}{2(180)^2} \sqrt{\frac{E_1 I_1 g}{W_1 L_1^3}}$	C _f

This group of orders will calculate C_{β} and store the result in f7. The operation is performed twice, since m2 is 2, because this constant is used to determine β_2 and β_3 . If more spans were used this operation would be performed a number of times equal to two less than the number of spans. The square root sub-routine is used twice in succession here to form the fourth root of a number.

Order	Input to MRA	In MRA	<u>Transfer</u> from MRA
m2, icr			
h5, ica, f3	$\frac{\mathbf{E}_{1}\mathbf{I}_{1}}{\mathbf{W}_{1}\mathbf{L}_{1}^{3}}$	$\frac{\mathbf{E}_{1}\mathbf{I}_{1}}{\mathbf{W}_{1}\mathbf{L}_{1}^{3}}$	
idv, f3+2+c	$\frac{E_2 I_2}{W_2 L_2^3}$	$\frac{\mathbf{E}_{1}\mathbf{I}_{2}\mathbf{W}_{2}\mathbf{L}_{2}^{3}}{\mathbf{W}_{1}\mathbf{L}_{2}^{3}\mathbf{E}_{2}\mathbf{I}_{2}}$	
sp, sl			
sp, sl			
IN		$\bigvee_{W_1 L_1^3 E_2 L_2}^{L_1 I_1 W_2 L_2^3}$	
its, f7+c		$\bigvee_{W_1 L_1^3 E_2 I_2}^{L_1 L_2 L_2^3}$	c _β

ict, h5

This group of orders will calculate C_j and store the result in f5. This operation is to be performed three times as indicated by the first order. The flad ml was not used here because the number of times this operation is performed depends on the number of vibrational orders being investigated and is independent of the number of spans. Usually three orders of vibration will be investigated, (synchronous, forward and backward precession). The flad h6 is the beginning of

the first loop of the program. This means that when the program has been run through once it will automatically come back to h6 and do the entire program again using the second value of e3. This loop will be performed three times as indicated by the first instruction.

-	Order		Input to MRA	<u>In MRA</u>	<u>Transfer</u> from MRA
	icr,	3			
h6,	ica,	f3	$\frac{\mathbf{E_{l}I_{l}}}{\mathbf{W_{l}L_{l}^{3}}}$	WILJ	
	imr,	eЦ	×J	$\frac{\mathbf{E}_{1}\mathbf{I}_{1}\mathbf{J}}{\mathbf{W}_{1}\mathbf{L}_{1}^{3}}$	
	imr,	al	× L _O	ElIJLO WlLJ	
	idv,	bl	÷ E _O I _O	$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}L_{1}^{3}}$	
	imr,	e3+c	$\times (\frac{1}{2} + \frac{1}{q})$	$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}L_{1}^{3}} \left(\frac{1}{2} + \frac{1}{q}\right)$	
	imr,	eð	$\times (\frac{\pi}{180})^{l_4}$	$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}L_{1}^{3}} \left(\frac{1}{2} + \frac{1}{q}\right)\left(\frac{1}{18}\right)$	$(\frac{1}{30})^{l_4}$
	its,	f5		$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}L_{1}^{3}} \left(\frac{1}{2} + \frac{1}{q}\right) \left(\frac{\pi}{18}\right)$	(<u>30</u>) ⁴ c _j

This group of orders assigns a value to the flad m4. The value used is that contained in d3 which for this problem was 135. This number was selected because we wanted β to vary from 90° to 360° in as small an increment as possible to increase the accuracy. Due to limitations on the magnetic tape output the smallest increment feasible was 2°. The first instruction is used to select the Whirlwind mode since the transfer of digits as indicated by the third instruction cannot be performed in the cs mode. The fourth order is used to return to the cs mode before proceeding with the remainder of the program.

The last instruction is used to select a new cycle counter. This instruction permits a loop within a loop to be performed. In the preceeding group of instructions counter zero was used and is stepped once each time the sequence is performed, but a different counter is used to allow the following sequence to be performed, and counted, a specified number of times without interfering with the previous counter.

<u>Order</u>	Input to MRA	<u>In MRA</u>	<u>Transfer</u> from MRA
OUT			
ca, d3	135	135	
td, m4		135	135
IN			
is, cl			

This group of orders will calculate the frequency and print the result on the magnetic tape output device. This operation will be

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performed 135 times, indicated by the first order, for each cycle of the main program. The second through the fifth orders calculate β^2 and β^4 and store them in gl and g2 respectively. The frequency is then found by multiplying c_f by β^2 . The last instruction is an order to the computer selecting the output device and giving the information necessary to print the frequencies in a column, the number of digits desired, etc.

-	Order		Input to MRA	In MRA	Transfer from MRA
m4,	icr				
h7,	ica,	e6	90 [°]	90 [°]	
	imr,	еб	× 90°	(90°) ²	
	its,	gl		(90°) ²	β2
	imr,	gl	× (90°) ²	(90°) ⁴	
	its,	g2		(90°) ⁴	βμ
	ica,	f6	$\frac{\pi}{2(180)^2} \sqrt{\frac{E_{l}I_{l}g}{W_{l}L_{l}^3}}$	$\frac{\pi}{2(180)^2} \sqrt{\frac{E_1 I_1 g}{W_1 L_1^3}}$	
	imr,	gl	x (90°) ²	$\frac{\pi(90)^2}{2(180)^2} \sqrt{\frac{E_1I_1g}{W_1I_1}}$	

imoap 1234.56ssss

This group of orders will calculate the moment at the inboard end of the tail shaft, m_{Ol}, and store the results in g5. This operation will also be performed 135 times for each cycle of the main program.

 ϕ_W and ϕ_J , both functions of β are computed first and stored in g3 and g4 respectively. Using the formula in the flow-chart they are combined to calculate m_{Ol} . It should be noted that this and the preceeding calculations do not require more than two double length registers to store the results. In the frequency calculations the results are printed out as soon as they are obtained. Here the results stored in g5 are used immediately in the subsequent calculations after which they are no longer desired. Therefore, the m_{Ol} calculated is lost as each succeeding moment is determined.

Ord	er	Input to MRA	In MRA	Transfer from MRA
ica	fl	$\frac{\frac{W_{p}L^{3}E_{l}I_{l}}{W_{l}L^{3}E_{l}I_{l}}}{W_{l}L^{3}E_{l}I_{l}} \left(\frac{\pi}{180}\right)^{L}$	$\frac{\frac{W_{p}L_{0}^{3}E_{1}I_{1}}{W_{1}L_{1}^{3}E_{0}I_{0}}}{W_{1}L_{1}^{3}E_{0}I_{0}}(\frac{\pi}{180})^{L}$	
imr	g2	β ^l	$\frac{\frac{W_{1}}{P} \frac{1}{O} \frac{1}{2} \frac{1}{1}}{W_{1} \frac{1}{2} \frac{3}{E} \frac{1}{O} \frac{1}{O}} (\frac{\pi \beta}{180})^{4}$	
its	g3		$\frac{\frac{W L^{3}E_{1}I_{1}}{W_{1}L^{3}E_{0}I_{0}}}{W_{1}L^{3}E_{0}I_{0}} (\frac{\pi\beta}{180})^{4}$	¢w
ica	f5	$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}L_{1}^{3}}(\frac{1}{2}+\frac{1}{q})(\frac{\pi}{180})^{l_{1}}$	$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}L_{1}^{3}}(\frac{1}{2}+\frac{1}{q})(\frac{\pi}{180}$	-) ¹
imr	еб	β	$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}I_{1}^{3}}(\frac{1}{2}+\frac{1}{q})(\frac{\pi}{180}$	-) ¹ β
its	g)4		$\frac{E_{1}I_{1}JL_{0}}{E_{0}I_{0}W_{1}L_{1}^{3}}(\frac{1}{2}+\frac{1}{q})(\frac{\pi}{180}$) ^μ β ø _J

Ord	er	Input to MRA	In MRA	Transfer from MRA
		(con	tinued)	
ica	g3	Øw	Øw	
idv	el2	÷ 3	$\frac{\phi_{W}}{3}$	
its	tl		$\frac{\phi_{W}}{3}$	$\frac{\phi_{W}}{3}$
idv	el3	<u>•</u>)4	∲ _₩ 12	
imr	g4	$\star \phi_{\rm J}$	$\frac{\phi_w \phi_J}{12}$	
iad	lh9	+ 1	$1 + \frac{\phi_{W}\phi_{J}}{12}$	
isu	tl	ø _w 3	$1 + \frac{\phi_{W}\phi_{J}}{12} - \frac{\phi_{W}}{3}$	
isu	g4	- ø _J	$1 + \frac{\phi_{W}\phi_{J}}{12} - \frac{\phi_{W}}{3} - \phi$	J
its	t2		$1 + \frac{\phi_{W}\phi_{J}}{12} - \frac{\phi_{W}}{3} - \phi$	$J^{-} 1 + \frac{\phi_{W} \phi_{J}}{12} - \frac{\phi_{W}}{3} - \phi_{J}$
ica	tl	$\frac{\phi_{_{\overline{W}}}}{3}$	$\frac{\phi_w}{3}$	
imr	gl4	$\star \phi_J$	$\frac{\phi_w \phi_J}{3}$	
isu	glı	- ¢ _J	$\frac{\phi^{A}}{\phi^{A}} - \phi^{A}$	



This group of orders will first convert the value of β currently stored in e6 from degrees into radians and store the result in e7. The last two orders will place the initial value of θ_{01} , which is assumed as unity, in g9.

Ord	er	Input	to MRA	In MRA	Transfer from MRA
ica	еб		β	β	
imr	el		n	πβ	
idv	e2		180	<u>πβ</u> 180	
its	e7			<u>πβ</u> 180	<u>πβ</u> 180
ica	lh9		1	l	
its	g9			1	001

This group of orders will calculate various parameters, such as $\cos \beta$, $\sin \beta$ and store them temporarily for future use in the calculation of end moments. The first instruction selects a third counter to be used for this and subsequent calculations. This is done for the same reason as before, to permit this sequence to cycle three times, once for each inboard span, without affecting the cycle count of the previous loop. The second instruction sets the number of times the loop is to cycle. This number equals the number of spans since m3 takes its valud from d3 which is the flad assigned for the number of spans. The manner in which the subroutines are utilized is shown here and their advantage becomes evident.

	Order		Input to MRA	In MRA	<u>Transfer</u> from MRA
	isc	2			
m3,	icr				
h8,	ica	e7	β _l	β	
	isp	s2		$\cos \beta_{l}$	
	its	ul		$\cos \beta_1$	cos ^β l
	ica	e7	β	β	
	isp	ls2		$\sin \beta_1$	
	its	บ2		$\sin \beta_{l}$	$\sin \beta$ l
	ica	e7	β	β	
	isp	s3		$\sinh \beta_1$	
	its	u3		$sinh \beta_1$	$\sinh \beta_1$
	ica	e7	β _l	β	
	isp	5s3		$\cosh \beta_1$	
	its	uli		$\cosh \beta_1$	$\cosh \beta_1$
	ica	u3	$\sinh \beta_{l}$	sinh ^β l	
	isu	น2	-sin _β	$\sinh \beta_1 - \sin \beta_1$	
	its	u5		$\sinh \beta_1 - \sin \beta_1$	sinh β _l -sin β _l
	ica	ul	cos _{βl}	cos ^β l	
	imr	u3	$x \sinh \beta_1$	$\cos \beta_1 \sinh \beta_1$	
	its	u6		$\cos \beta_1 \sinh \beta_1$	$\cos \beta_1 \sinh \beta_1$

This group of orders will calculate the parameters sl, s2, s3, and store the results in g6, g7, and g8 respectively. This operation will be repeated three times, once for each span, since the first two orders of the previous section are still in effect.

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<u>Ord</u>	er	Input to MRA	In MRA	<u>Transfer</u> from MRA
		(co	ntinued)	
its	g7		$\frac{1-\cos\beta_{1}\cosh\beta_{1}}{\beta_{1}(\sinh\beta_{1}-\sin\beta_{1})}$	S 2
ica	u3	$\sinh \beta_1$	$\sinh \beta_{l}$	
isu	u2	-sin β_1	$\sinh \beta_1 - \sin \beta_1$	
its	u5		$\sinh \beta_1 - \sin \beta_1$ s:	inh β _l -sin β _l
ica	elO	2	2	
imr	e7	× ^β l	2β1	
imr	น2	x sin ^β l	$2\beta_{l} \sin \beta_{l}$	
imr	u3	$\times \sinh \beta_{l}$	$^{2\beta}$ l sin $^{\beta}$ l sinh $^{\beta}$ l	
idv	u5	\div sinh β_1 -sin β_1	$\frac{2\beta_{1} \sin \beta_{1} \sinh \beta_{1}}{\sinh \beta_{1} - \sin \beta_{1}}$	
its	g8		$\frac{2\beta_{1} \sin \beta_{1} \sinh \beta_{1}}{\sinh \beta_{1} - \sin \beta_{1}}$	S ₃

This group of orders will calculate the end moments and the angle of rotation at the inboard end of the shaft selected. The previous results stored in g5, namely m_{Ol} , and previously calculated values of θ_{Ol} , sl, s2, s3 are combined into the formulas shown in the flow chart to determine the values at the end of the second section, m_{12} . This process is repeated three times to produce m_{34} , the moment we are looking for. θ_{34} is also determined although it is not utilized.

The method of saving registers that is used in this section should be noted. m_{Ol} is in g5. As each successive moment is calculated it too is put in g5. The preceeding moment is lost by this process, but it is of no importance since only the final end moment is required.

The last six orders have a different function. The first five of these are utilized to calculate the value of β_2 for the next span which is used in the calculation of the moment and sl, s2, s3. The relation of β and β_2 is shown in the flow chart.

The last order is used to cycle the program back to h8. ict causes the computer to return to h8 and at the same time increases the index of the cycle counter by one. When the index equals the number previously set in the criterion by an icr instruction ict will reset the index to +0 and pass control to the instruction immediately following.

Ord	ler	Input to MRA	<u>In MRA</u>	Transfer from MRA
ica	g5	MOL	mol	
its	glO		mol	mol
ics	g5	-m Ol	-m _{ol}	
imr	g6	× S ₁	-mol ^S l	
its	ul		-mol ^S l	-mol ^S l
ics	f2+c	∞C a	-C a	
imr	g8	×S ₃	-CaS3	
imr	g9	× e _{ol}	-C _a S ₃ 01	

<u>Order</u>		Input to MRA	In MRA	<u>Transfer</u> from MRA
		(co	ntinued)	
iad	ul	-mol ^S 1	-C _a S ₃ Ol ^{-m} Ol ^S 1	
its	g5		-CaS3001-m01S1	^m 12
ics	g10	-m _{ol}	-mol	
imr	g7	× ^S 2	-mol ^S 2	
idv	f2+c	÷Ca	$\frac{-m_{OL}S_2}{C_a}$	
isu	g6	-S ₁	$\frac{-m_{01}S_2}{C_a} - S_1$	
its	g9		$\frac{-m_{01}S_2}{C_a} - S_1$	0 12
ica	f7+c	C _β	c _β	
imr	еб	×β	C _β β	
imr	el	χπ	πC_{β}^{β}	
idv	e2	÷180	$\frac{\pi}{180}$ C _β β	
its	e7		$\frac{\pi}{180}$ C _β β	β2
ict	h8			

This group of orders will print out the contents of $g5_{,}$ which are the moments at the inboard end of the shaft. The first instruction

is used to return the counting of cycles back to the 135. This is done since we want 135 end moments printed, or one for each β value used.

Ord	er	Input to MRA	In MRA	Transfer from MRA
isc	l			
ica	g5	^m 34	^m 34	
imoa	+p 1234.56	× 10 ⁻⁶ c		

This group of orders does several things which will be discussed in the order of their occurance.

The first three orders are used to increase the value of β in e6 by 2° before the next cycle starts. This operation is performed 135 times also, the β starts at 90° and goes to 360° in steps of 2°.

The fourth order is used to break the normal sequence and add a correction before returning to the main program, a process known as patching. The correction added is given below. The first instruction is merely a new flad used to get the number +1.0 in the computer. The second instruction increases the index of counter 1 by one and performs the same function as explained above, namely, permit this part of the program to cycle 135 times. The third and fourth instructions are merely to print a series of zeros in the print out to separate the results into blocks of 135 lines of frequency vs. moment for each order being investigated. The last instruction is to pass control to the next patch.

	Orde	er	Input	to MRA	In MRA	Transfer from MRA
i	ca	e6		β	β	
i	ad	elO		+2	β + 2	
ŗ	ts	e6			β + 2	β + 2
i	sp	3h9				
i	sp	hl2				
ì	ct	h6				
h9, i	SI	OP				
START	AT	hl				
1h91+	1.0					
i	ct	h7				
i	ca	lh9		+1.0	+].0	
imoa+	1234	tcc				
i	sp-2	2h9				

This group of orders will do several things. First it passes control to the flad hl2 which introduces the subroutine of resetting the value of β to 90° at the completion of the program for one order. Then counter zero is selected to begin calculations for the next order. The instruction OUT is used to enter the Whirlwind mode and the next three instructions are used to increase the address of 4h6 by two. This is normally done automatically by the use of counters and +c at the end of each instruction. However, difficulty was encountered and this "manual" stepping was used to save time. The last two instructions are used to return to the CS mode and the main program at one instruction before h9. .

Order	Input to MRA	<u>In MRA</u>	<u>Transfer</u> from MRA
hll, +90,0			
-2h9/isp hl2			
hl2, ica hll	+90,0	+90.0	
its e6		+90.0	+90,0
isc O			
OUT			
cal4h6	285	285	
ade 11	+1	286	
ade ll	+1	287	
ts4h6		287	Lin6
IN			
isp h9-1			

The main program is reentered as explained above and the last three instructions listed below are performed. The first increases the index of counter zero by one and when the entire program has been repeated three times passes control to the second instruction which stops the computer.

The last instruction is used to start the calculations at the proper place. It is always the last instruction fed into the computer since the computer scans the entire program, locates the flads and stores the information before it starts. If this instruction were anywhere else the computer would start computing before all the information was fed into it and properly stored.

Order	Input to MRA	In MRA	<u>Transfer</u> from MRA
ict h6			
h9, i STOP			
START AT hl			

•
PROGRAM OF STRESS CALCULATIONS OF NON-SYMMETRICALLY LOADED TRANSVERSE WEB FRAME

The working program of the web frame stress calculations will consist of a series of sub-routines joined together by a sequence control program (see Figure V). To facilitate programming and program alteration, the instructions and input data were placed in four separate sections and these sections were represented by the flexowriter tape number that contained the instructions on data. Scantling data and other information relating to a particular problem were placed in tape 359-217-100. The sub-routines were placed in 359-217-101, and, the sequence control programs were placed in 359-217-221 and 359-217-222. Calculations for a different though similar ship will require the complete changing of tape 359-217-100. Tape 359-217-101 is general for similar problems. Tapes 359-217-221 and 222 determine the nature of the calculations, that is whether a check calculation or a design calculation will be calculated.

In the instructions for the input data in tape 359-217-100 absolute addresses were assigned to flads. The absolute addresses were necessary for block in, bl out procedures used in the auxiliary storage drum. The use of flads is still retained due to the ease of writing and categorizing letters. The flad and absolute address assignments for storage of generated data were also placed in tape 359-217-101.

The following list of data are the specific input data for a DP type vessel. Due to the quantity of numbers in each ategory, only a sample of the total group is presented below.

fc Tape 359-217-100 (24,6)

32 x1, +00.00' +3.266' +6.508' +9.917	Assigns the first value of the x-coordinate of the shell to register 32 which is the first register in the case memory. Note that the coordinates are in feet measured from the origin at the keel centerline,
Total of 25 double len	gth numbers which occupy 50 registers.
+0.000 82 yl, +00.00' 25 numbers	Value at the main deck centerline. First value of y-coordinates of the shell.
+26.33 332 b1, +24.00	y-coordinate of main deck centerline. Value of web depth (d_W) at the origin measured in inches. First value stored in register 332.
25 numbers	
+12.00 282 b2, +0.3125	Value at main-deck centerline. Thickness of web $(t_{_{\mathrm{W}}})$ measured in inches.
25 numbers ↔0.2500	Width of florge (z.) meeguned in inches
25 numbers	T measured in inches,
432 b4, +0.500 25 numbers	Flange thickness $(t_{\hat{I}})$ measured in inches.
+0,250 382 b5, +0.7500	Shell thickness (t) in inches.
25 numbers	
+ 0,375	

- 632 e5, -974.0 Weight and shear loads at each station. The weights are determined in averaging the weight of
 50 numbers vessel and shear for one foot of length. The length per foot times the number of feet of girth between
 -974.0 stations gives the weight load per station.
- 932 e2, +25.517 Height of water pressure head. In this problem the design water head was the height of the deck edge.
- 978 el, +8.0 Longitudinal distance between web frames. The stresses computed were for the loads on one foot of logitudinal distance. Each web frame is assumed to support the loads imposed in the longitudinal distance between frames.
- pal = 25 Present parameter which represents the number of stations from the origin deck centerline.
- pa2 = 18 Present parameter which represents the number of stations from the origin to the deck edge.
- pa3 = 4 Number of stations from the origin to the bottom of the starboard stanchion.
- pal₄ = 4 Number of stations from the origin to the bottom of port stanchion when measuring counter clockwise.
- pa5 = 18 Number of stations between bottom and top of the starboard stanchion.
- pa6 = 18 Number of stations between bottom and top of the port stanchion.

The following instructions are the sequence control instructions and serve to utilize various sub-routines to perform the calculations of stresses for a web frame of one particular set of scantlings and load

conditions. To alter the web frame and to produce a rational design, another set of instructions designated tape number 359-217-222 will be required.

fc 359-217-221 (Name of tape) (24,6)

(Selects number arrangement of double length registers. This arrangement utilizes 24 binary numbers for the mantissa and 6 binary digits for the exponent of the number).

pl,	isp gl	gl forms sin θ , cos θ and Δ s
isp	g2-2	g2-2 forms horizontal and vertical water loads ${\rm H}_{_{\rm W}}, {\rm V}_{_{\rm W}} \circ$
isp	g10-2	gl0-2 forms the total vertical loads by summing the values of the weights and vertical water loads.
isp	g3	g3 forms sin ϕ and cos ϕ .
isp	gl	Forms the reciprocal of the moment of inertia $(1/I_{N.A.})$, of the section (A_{t}) and distance from the shell to the neutral axis $(d_{N.A.})$.
OUT		The following orders are block cut instructions for transferring information from the case memory to the auxiliary drum.
ca	c 8	2048 (Address of first register of the drum storage block).
si	967	Selects case output routine to the auxiliary drum.
ca	c12	800 (Number of registers necessary for storage).
0ď	32	(Case memory address of the first register being blocked out).
IN		
isp	g6-2	Offsets the x and y coordinates of the neutral axis from the shell coordinates.

Forms sin θ and cos θ , and Δ s of neutral isp gl axis. Forms sin \notalpha , and cos \notalpha of neutral axis. isp g3 +0.0 ica c6 +0.0 th +0.0 its +0.0 its b3 Forms m/I at each station due to applied loads. isp g7 Forms integrals of m_0 , p_0 , q_0 , R and S, into isp g9 a matrix (See Figure VI). Uses Crout's method to solve the matrix. isp g23-2 Alters V and H to include redundants V-q., isp g24-1 H+p, R+V and V+S. +m_O +m0 ica dl+50 its th +m imr d3 $1/I_0$ its b3 m_o/I_o Forms moments at each station. This moment isp g7 includes the effect of the redundants OUT 2348 - Drum address of the first register of the ca cl0 drum storage. si 963 Selects "block-in" procedure for transferring data from the drum to the case memory. +150 - Number of registers being "blocked in." ca cl7 Blocks in d, t and t,. Address of the first register in the core memory bi 332 that will receive the first number moved in from the drum. +2748 - Address of the first register of the drum ca cll storage.

si	963	Selects "block in" routine from the drum storage.
са	c18	+50 - Blocks in 50 registers of information of $d_{N,A}$.
bi	7 32	Address of the first register in the core memory that will contain ${\rm d}_{\rm N_{\bullet}A_{\bullet}}$
II	1	

p2, isp g25-1 Forms $\sigma_a, \sigma_b, \sigma_f$ and σ_s for all stations around the girth.

The following instructions, called tape 359-217-222, perform the stress calculations for a web frame for a given set of scantlings and compare the computed stresses with allowable stresses. If the computed stresses do not fall within the range of allowable stresses, then the instructions below will alter the scantlings of the web frame to produce the desired stresses. For this program the scantlings are altered by increasing or decreasing the width of the flange. Notice that tape 359-217-222 repeats all the instructions contained in 359-217-221 and in addition contains a method of altering the flange. While this may seem unnecessarily repetitious, two complete sequence programs were deemed more convenient to handle and less susceptible to error than one partial tape with a connective addition.

> fc 359-217-222 (24,6)

> > j*

pl,	isp gl	gl forms sin θ , cos θ and Δ s.
isp	g2-2	g2-2 forms V and H $_{\rm W}$
isp	g10-2	gl0-2 forms V _t
isp	g3	g3 forms sin ϕ and cos ϕ .
isp	g4	g4 forms $1/I_{N.A.}$, A_t , and $d_{N.A.}$
0	በጥ	

са	c8	2048 - Drum Address.		
si	967	Selects drum output routine.		
ca	c12	800 - Number of registe	rs being transfer	red.
b0	32	Core memory, address of blocked out,	first register b	eing
I	V			
isp	g6-2	Forms (x _{N,A} , y _{N,A}).		
isp	gl	sin Θ , cos Θ , and Δ s of	neutral axis.	
isp	g3	$\sin \phi$ and $\cos \phi$ or neut	ral axis,	
ica	c6	+0.0	+0.0	
its	tlı			+0.0
its	b3			+0.0
isp	g7	Forms m_n/I at each stat	ion	
isp	g9	Forms integrals of m ₀ , ; Figure VI).	p ₀ , q ₀ , R and S.	(See
isp	g2 3- 2	Matrix solution.		
isp	g24 -1	Alters loads to include	redundants. q ₀ ,	PO, R and S.
ica	d1+50	+m _O	+m _O	
its	tli			+m _O
imr	d3	l/I ₀	m _O /I _O	
its	b3			™ _O ∕I _O
isp	g7	Forms moments at each station,		
O	IT			
ca	c10	2348 - Drum address.		
si	963	Selects "block in" from drum internal routine.		
ca	:17	+150 - Number of regist	ers being blocked	in.

bi 332	Address of first register in core memory to receive block in from drum,		
ca cll	2748-Drum address "block in" group.	of first register	r in
si 963	Selects "block in"	internal routine	2 a
ca cl8	+50-Number of regi	sters being block	ked in.
bi 732	Address of first r receive blocked in	egister in core m data.	nemory to
IN			
isp g25-1	Forms J, J, J a	nd σ_{s} for all sta	ation.
OUT			
ca cl9	+2498-Drum address blocked in.	of first registe	er to be
si 963	Selects "block in"	internal routine	÷.
ca cl8	+50-Number of regi	sters being block	ked in.
bi 482	Core address of fi in data.	rst register rece	eiving blocked
aO 976 cp p2-4	Forms counter to 1 cycles to 3(1 + nu	imit number of al mber in 976).	teration
spO	Stops computer aft	er completion of	3 cycles
IN			
ica c3	-1.0 -	-l0	
1+0 +2			-1 0

Note that the above counter was used for the test runs of this program. In any case the alteration procedure should be limited to prevent the possibility of the computer obtaining an unreasonable answer. As an example, should the web frame be to large the web flange can be reduced by predetermined amounts. However, large reductions could give a negative length of flange. A future programmer may want to change the value used •

in the counter and therefore the number of cycles. However a counter must be used in all cases.

Now it becomes necessary to compare the values of the computed stresses with allowable values. To do this the computed values must be plus and a small program must be written to insure that all values are plus. Also, the maximum stress value at each point of equal scantlings must be determined. Remember that the web frame is symmetrical port and starboard, but the values of stress are not symmetrical. After determining the maximum value of stress at each station, the values are compared with allowable values and the scantlings altered.

ict pal

p2,	ica e5+c	$+(\sigma_{f})$	$\sigma_{f}^{(starboard side)}$
icp	ml	If σ_{f} is minus p	erform sub-routine ml. If
		plus, do next in	struction,
its	tl		+ 0
ica	e5+pb8+pb8	+ <i>T</i> _f	+ σ (port side).
icp	ml	Checks sign of ${\cal O}$	- f°
its	t2		+ 7_f
isu	tl	$-\int_{f}(starboard)$	$ $
icp	m2	Checks sign of σ	$f(port) - \sigma_f(starboard)$ and if
		minus, goes to ma	
ica	t2	+ (f	+ <i>T</i> _f
р3 ,	isu c20	-(+20,000)	<pre> f -(+20,000)(Lower value of stress limit). </pre>
icp	m3	If $(\overline{f}_{f}-20,000)$ is	s minus, go to m3 to reduce
		scantling values	

isu c2l	-8000	$(\mathcal{O}_{f}-20.000)-8000$ is the range of a	(8000 /in ² stresses).
icp p4	If value is minu: moves forward to	s, perform sub-roo the next station	utine pl which •
ica b3+c	+w f	+w_f	
iad cl	+.5	w_+.5 (Increases	flange width).
its b3+c			w f .5
ics c3	-(-1.0)	+1.0	
its t3			+1.0
p4, OUT			
ca p2+3	ica e5+pb8+pb8	ica e5+pb8+pb8	
su c7	-2	ica e5+pb8+pb8-2	
ts p2+3			ica e5+pb8+pb8-2
IN			
ict p2			
ica t3	-1.0	-1.0	
icp p6			
OUT			
ca cl9	+2498-Drum addre	ss register.	
si 967	Selects drum block out procedure.		
ca cl8	+50-Number of registers being blocked out.		
bo 482	Core memory address of first register of group being blocked out.		
ca c8	+2048-Drum address register of first number in a group being blocked in.		
si 963	Selects drum blo	ck in procedure.	
ca cl2	800-Number of re	gisters being blo	cked in.

ca	c12	+800	+800	
ad	cl7	+150	+950	
ad	c2	+ 30	+ 980	
ts	t8			+980
ca	t8	+980		
si	963	Selects drum bloc	ck in procedure.	
ca	c12	+800		
bi	980			

The two block in procedures put numbers and instructions back into the core memory in preparation for another cycle of stress calculations of the altered scantlings. The block out instruction prior to the block in instructions puts new values of web flange width into the columns of numbers on the drum. The first block in instruction moves numbers into the core memory. The second block in instruction came as a result of "debugging" operations when it was determined necessary to replace all the addresses in the instructions back to their starting value involving the port side it was necessary for the programmer to write instructions that would decrease the addresses of the registers containing the starboard side values. In other words it was necessary to move up a column of numbers in the core memory. At the beginning of the second cycle

the instruction addresses were in error by a number equal to the number of cycles in that particular sub-routine. By blocking in the original instructions which remain on the drum into their assigned positions all the addresses were reset to their original value.

For cycles within a basic cycle of operations it is necessary to write a reset routine that returns the addresses back to their original values at the end of each inner cycle.

IN

isp glu Starts cycle at glu.

isp pl+ll These two instructions skip the block out procedure in the main cycle. Since the block out has occured during the first cycle, the values remain in the drum and need not be blocked out again.

p6, i STOP

.

The following sub-routines are used in conjunction with the comparison and alteration sequence.

ml, ita ml+2 $(-1_{c}Ox - \overline{\mathcal{I}}_{f}) = + \overline{\mathcal{I}}_{f}$ imr c3 x-1.0 (Makes (, plus). isp $+ V_{f}(\text{starboard})$ m2, ica tl isp p3 +wf m3, ica b3+c +Wf - 5 w,-.5 isu cl W. -. 5 its b3+c isp p3+7 +2498-Drum address. c19, +20,000.0-Lower limit of allowable stress c20, value. +8,000.0-Range of allowable stress values. c21, Note that for this problem a very wide range of values was used to prevent the possibility of the computer seeking an impossible solution. If the stress change caused by the flange alteration were to be larger than the stress range, then a solution would be impossible with this program. 976 -2 i START AT pl

In programming it is necessary to use various constants to change units, to form equations and to change generated values by arithmetic

manipulations. These constants must be assigned registers or flads to be of use in the program. The constants listed below were assigned flad cl, c2, etc., the c being useful in remembering the nature of the input.

cl, +0.0

c8,

+2048

- c2, +30.0 A constant used to form the width of shell plating which is considered to be effective in forming the web beam.
- c3, -1.0 A constant useful in changing the sign of a value in the MRA.
- c4, +1.5 Used in calculation of the moment of inertia.
- c5, +64.0 Weight of a cubic foot of sea water in lbs/ft².
- c6, +0.0 Used to clear registers where the value in the register must be zero.
- c7, +2 Whirlwind number used in changing addresses in the interpreted mode.
- c9, 2850 c10, +2348 c11, +2748 A Whirlwind number used to assign addresses on the auxiliary drum.
- cl2, +800 Number of registers in a blockout cl3, +216 procedure.
- cl4, +1 Whirlwind number used in changing addresses.
- cl5, +12.0 Converts feet or inches to inches or feet.
- c16, +0.707 $1/2 = \sin 45^{\circ}$ or cos 45° .
- cl7, +150 Number of registers in block out cl8, +50 procedures:

tl, through t8, +0.0 - Temporary registers for calculations.

The following preset parameters are part of the inputs that do not vary with vessel type. Note that each preset parameter listed below is generated from the present parameters in the variable input tape.

pbl = pal-l	Number of segments in the half girth of a web frame.
pb2 = pal-2	Two less than the number of stations on a half girth. Used in moment formation.
pb3 = pa2-l	Number of segments between the origin and deck edge.
pb4 = pa3 +pa3 -2	Number of registers from the origin register to the bottom of the starboard stanchion.

Also contained in Tape 359-217-101 are the storage assignments for generated numbers.

132	al, + DITTO 48 +	·0.0	Sine of the angle storage. Note that this instruction puts zeros in 25 double length registers.
182	a2, + DITTO 48 +	•0 _• 0	Cosine storage.
2 32	a5, + DITTO 48 +	•0•0	Girth segment lengths storage
532	e4, + DITTO 48 +	·0 _• 0	Storage for vertical water loads.
582	e3,+ DITTO 48 +	•0•0	Storage for horizontal water loads.
832	d3, + DITTO 48 +	•0•0	Storage for the inverse of the moment of inertia $1{}^{\prime}\mathrm{I}_{\mathrm{N}_{\bullet}\mathrm{A}_{\bullet}}$

882| d2, +0.0 DITTO 48 +0.0 732| d1, +0.0 DITTO 48 +0.0

782 sl,

Library sub-routine for finding square roots.

The remainder of tape 359-217-101 consists of the various sub-routines that perform the functions listed in the flow diagram, Figure V. A discussion of each sub-routine is placed at the beginning of the list of instructions that comprise the sub-routine.

The form of presentation of the following sub-routines was found to be an aid in the organization and understanding of the problem. Since continuity of thought is so important to the writing of a workable program, the increased effort in writing the flow of information into the MRA, accumulation of data in the MRA and the values transferred from the MRA was considered worthwhile. Other methods of organizing material could have been used; however, the authors found that this method was both effective and presented the ideas in a convenient form.

The following sub-routine forms the sin θ and cos θ of the frame segments by the use of the basic equations listed below.



Instruction	Input to MRA	In MRA	<u>Transfer</u> from MRA
-------------	--------------	--------	-----------------------------

- gl, ita gl+21 This instruction transfers the address in the control element to the address of the instruction in gl+21 and adds one. (See glossary of instructions).
- icr pbl Sets the cycle count to the number of segments on the side of the frame, This routine will be performed pbl times

+x_n

 Δx_n^2

ica xl+2+c +x n

isu xl+c -x_{n-l} x_n-x_{n-l}

its tl

imr tl × Ax_n

its t2

∆x_n

 Δx_n^2

Inst	tructio	on	Input to MRA	In MRA	Transfer from MRA
(continued)					
ica	y 1+ 2 +	-C	+y _n	+y _n	
isu	yl+c		-y _{n-1}	+yn-yn-1	
its	t3				۵yn
imr	t3		Δyn	Δy_n^2	
iad	t2		+ Δx_n^2	$\Delta y_n^2 + \Delta x_n^2$	
SP	sl	sl is a s of the nu root of t	sub-routine that ext umber in the MRA and the number back into	racts the squa: returns the so MRA.	re root quare
its	a5+c				$\Delta s = \sqrt{\Delta x^2 + \Delta y^2}$
ica	tl		+∆x _n	+∆x _n	
idv	a5+c		÷Δx _n	$\Delta x_n / \Delta s_n$	
its	a2+2+	-C			$(\cos \theta)_n = \Delta x_n / \Delta s_n$
ica	t3		+ ∆y _n	Δy_n	
idv	a5+c		÷∆s _n	$\Delta y_n / \Delta s_n$	
its	al+2+	С			$(\sin \theta)_n = \Delta y_n / \Delta s_n$
ict	g1+2	Puts gl cycle (l+2 in the control el over again.	lemen <mark>t an</mark> d star	rts the
isp		Address instruc	s put into this instr ction in flad gl.	ruction by the	ita

bisz Bisz
The sub-routine that follows forms the water loads from the origin to the main deck. In this sub-routine the water loads are assumed to be uniformly distributed along the shell segment and the center of pressure is assumed to act at the mid-point of the segment. After formation of the total load on the segment, the load is divided by 2 and half of the load is placed at each end of the segment. The approximation of a continuous beam under a trapezoidal shaped pressure load by a uniform load is only valid when the shell segments are small in size. As the loads are formed, the program converts the loads into horizontal and vertical components.



Instruction	Input	to	MRA	In	MRA	Tra	nsfer
						fro	m MRA

- ita g2+18 (See glossary of instructions).
- icr pb3 Sets cycle counter for number of segments in the starboard side from origin to deck edge.
- g2, ics yl+c -y_n -

isu yl+2+c -y_{n+1}

-y_n

 $-y_{n+1}-y_n = -(y_{n+1}+y_n)$

Inst	ruction	Input to MRA	In MRA	<u>Transfer</u> from MRA
		(continu	ed)	
im	cl	0.5	$-(y_{n+1}+y_n)/2$	= -y _{av}
iad	e2	+H(water head)(ft)	H-yav	
imr	c5	x64 /ft ³	64(H-y _{av})	
imr	a5+c	X∆s (ft)	$64\Delta s(H-y_{av}) =$	F w
imr	cl	×0.5	$F_{W}^{/2}$ (assumes	simple support)
its	tl			F _w /2
imr	a2+2+c	×(cos θ) _{n+l}	$(\cos \theta)_{n+1} F_{W}/2$	$2 = (V_W)_{n+1}$
its	е4+2+с			$(v_w)_{n+1}$
iad	ец+с	V _{wn-l}	$V_{W_{n-1}} + V_n = V_W$	
its	е4+с			(V _w) _n
ica	tl	$(F_{w})/{2}^{n}$	$+(F_w/2)_n$	
imr	al+2+c	$+(\sin \theta)_n$	$\binom{F_W}{2}\sin\theta_n =$	(H _W) _n
its	e3+2+c			(H _W) _n
iad	e3+c	(H) wnl	$(H_w)_{n-1} + (H_w)_n$	= H Wn
its	e3+c			(H _W) _n
ict	g2 cycle	back to g2.		

isp Address provided by ita instruction.

Formation of vertical forces is accomplished by the programs listed below. Vertical forces are the algebraic addition of buoyant forces which act in the upward direction and the weight forces which act downward. Upward forces are taken as positive. Note that a separate program is required for each side. The V_w forces are symmetrical and can be stored in 50 registers. The weight forces are non-symmetrical and the weight for each of the stations must be stored. In the program for forming the starboard vertical forces, the addresses of the V_w moves down a column of registers of increasing addresses which is the manner of operation of the el+c address. To move the other direction up a column of numbers a small Whirlwind program is required to reduce the addresses by 2 for each cycle.

Inst	ruction	Input to MRA	<u>In MRA</u>	Transfer from MRA
ita	(See glossa:	ry of instructions).		
icr	pa2			
g10,	ica e4+c	+ V W	+V W	
iad	e5 +c	-W _t	$V_W W_t = V_t$	
its	e5 +c			Vt
		End of starboard s:	ide program.	
ica	e4+c	+V W	+V	
iad	e5+pb8+pb8	-Wt	$V_{W} W_{t} = V_{t}$	
its	e5+pb8+pb8			v_t
		Goes out into Whirlw of weight loads.	vind to change	addresses

Ins	truction	Inpu	t to MRA	In M	RA	Trans from	sfer MRA
			(continue	ed)			
ca	g10+4	iad	e5+pb8+pb8	iad	e5+pb8+pl	80	
su	c7	-2		iad	e5+pb8+pl	58 - 2	
ts	g10+4					iad	e5+pb8+pb8-2
td	g10+5						e5+pb8+pb8-2
•	IN						
ict	g10+2						

isp

After forming sin θ and cos θ of each of the segments, it was necessary to find the sin and cos of the angle ϕ formed by the tangent to the curve at each station and the horizontal axis. cos ϕ and sin ϕ were determined by averaging the cosines and sines of the angles of the chords on either side of the station. While it was considered to be more accurate to find the tan ϕ or the slope of the curve at each station, the possibility of tan $\phi = \Delta y/\Delta x$ becoming infinity rendered this impossible. Further, only sin ϕ and cos ϕ were necessary for the purposes of the program and tan ϕ would have required additional storage and programming. This implies two conditions that do not exist. One, the mate of change of angles should be equal and secondly, the

$$\sin \frac{(\theta_1 + \theta_2)}{2}$$

does not equal

$$\frac{\sin \theta_1 + \sin \theta_2}{2}$$

and

$$\cos \frac{(\theta_1 + \theta_2)}{2}$$

does not equal

$$\frac{\cos \theta_1 + \cos \theta_2}{2},$$

However, the resulting error will be small as long as the station points are judiciously selected to maintain small nearly equal angle changes. Should more accurate angles be necessary the programmer could utilize trigonometric identities and equal angle changes.

An additional problem in this sub-routine was to insure that the centerline values of angles on deck and bottom represented 0° and 180° respectively. As was mentioned earlier the sin and cos of 135° were placed at the corner station.

Inst	ruction	Input to MRA	In MRA Transfer from MRA
g3,	ita g3+20	(See glossary of ter	ms).
icr	pb2		
ica	al+2+c	+sin 01	+sin 01
iad	al+4+c	$+\sin \theta_2$	+sin θ_1 + sin θ_2
imr	cl	×0.5	$\frac{\sin \theta_1 + \sin \theta_2}{2} = \sin \phi$
its	al+2+c		$\sin \phi$
ica	a2+2+c	+cos 01	+cos 01
iad	a2+4+c	+cos 0 ₂	$\cos \theta_{l_1} + \cos \theta_2$

v

Inst	ruction	Input to MRA	In MRA	<u>Transfer</u> from MRA
		(continue	ed)	
imr	cl.	0.5	$\frac{\cos \theta_1 + \cos \theta_2}{2}$	$\frac{\theta_2}{\theta_2} = \cos \phi$
its	a2+2+c			cos ø
ict	g3+2			
		The following orders sets center line deck and keel in the corner angle.	0° and 180° i and, also set	n the s 135°
ica	c 6	+0 _• 0	+0.0	
its	al			+0.0
its	al+pbl+	pbl		+0.0
ics	c 3	+1.0	+1.0	
its	a2			+1.0
ica	c3	-1.0	-1.0	
its	a2+pbl+j	pbl		-1.0
ica	c 16	+0.707	+0.707	
its	al+pb3+j	pb3		+0.707
ics	c1 6	-0.707	-0.707	
its	a2+pb3+j	pb3		-0.707
isp				

Since web frames are built up sections it is necessary to compute the moment of inertia at each station around the girth. The width of shell plating assumed to be effective in forming the web beam is thirty times the plate thickness.



The following sub-routine uses the relationships below in forming the area, moment of inertia and distance to the neutral axis of the web from the shell.

 $A_{f} = w_{f}t_{f} \qquad m_{f} = (d_{w} + \frac{t_{f}}{2})A_{f} \qquad I_{f} = (d_{w} + \frac{t_{f}}{2})m_{f}$ $A_{w} = d_{w}t_{w} \qquad m_{w} = \frac{d_{w}}{2}A_{w} \qquad I_{w} = \frac{d_{w}}{1.5}m_{w} = \frac{t_{w}d_{w}}{3}$ $A_{s} = 30 t_{s}^{2} \qquad m_{s} = \frac{t_{s}}{2}A_{s} \qquad I_{s} = \frac{t_{s}}{1.5}m_{s}$ $A_{t} = A_{f}+A_{w}+A_{s} \qquad m_{t} = m_{f}+m_{w}+m_{s} \qquad I_{t} = I_{f}+I_{w}+I_{s}$ $d_{NA} = \frac{m_{t}}{A_{t}} \qquad I_{NA} = I_{t}-A_{t}d_{NA}^{2}$

•

Inst	ruction	Input to MRA	In MRA	Transfer from MRA
glı,	ita g5+24			
icr	pal			
ica	bl+c	+d, W	+d w	
imr	b2+c	tw	$d_W \times t_W = A_W$	
its	tl			A w
imr	bl+c	× d W	$\mathbb{A}_{\mathbf{w}} \times \mathbf{d}_{\mathbf{w}}$	
imr	cl	* +0.5	0.5 × A × d	= m W
its	t2			m W
ica	ъц+с	+t _f	+t _f	
imr	b3+c	× vr	$t_f \times w_f = A_f$	
its	t3			A_1
ica	ъц+с	+t _f	+t _f	
imr	cl	x 0.5	0.5 × t	
iad	bl+c	+d W	$d_w + t_f/2$	
imr	t 3	× A _f	$A_f(d_w + t_f/2)$	= #f
its	tlı			^m f
ica	Ъ5+с	+t s	+ts	
imr	ъ5+с	×ts	$(t_g)^2$	
imr	c2	× 30	$30(t_s)^2 = A_s$	
its	tS			As

Ins	truction	Input to MRA	In MRA	Transfer from MRA
		(continu	ed)	
imr	Ъ5+с	×t _s	A × t s	
imr	cl	× •5	$\frac{A_{s}t_{s}}{2} = m_{s}$	
its	t6			m s
ica	t2	+m 1/J	m W	
iad	tlı	+m_f	m + m w f	
isu	t6	-m s	m + m - m = M	
its	t7		· · · ·	$^{ m M}$ t
ica	tl	+A W	+A W	
iad	t3	1. A+	A A f	
iad	t5	+A s	$A_{s} + A_{t} + A_{f} = A_{t}$	
its	d2+c			At
ica	t7	* ^M t	+ ^M t	
idv	d2+c	́A	$\frac{M_{t}}{A_{t}} = d_{N_{\bullet}A_{\bullet}}$	
its	dl+c			d _{N.A.}
g5 _ê	ica t2	+m W	↑ m ₩	
imr	bl+c	×d W	$m_{W}d_{W} = \frac{A_{W}d^{2}}{2}$	
idv	cli	1.5	$\frac{A_{W}d^{2}}{3} = I_{W}$	

its tl

Inst	ruction	Input to MRA	In MRA	Transfer from MRA
		(ćontinu	led)	
ica	bli+c	t _f	t	
imr	cl	×0.5	t _f /2	
iad	bl+c	d. W	$d_w + t_f/2$	
imr	tli	x m _f	$m_f(d_w + .5t_f) =$	$A_f(d_w + t_f/2)^2 I_f$
iad	tl	+⊥ ₩	Iw+I f	
its	tl			$(I_{\underline{f}} + I_{W})$
ica	t6	+m s	+m s	
idv	cli	; 1.5	$\frac{\frac{m_s}{s}}{1.5} = \frac{\frac{w_s}{s} + \frac{t^2}{s}}{3}$	
imr	b5+c	Xts	$\frac{\frac{w_{s}t^{3}}{s}}{3} = I_{s}$	
iad	tl	I _w +I _f	I+I+I = I w f s = a	bout shell
its	tl			I _{shell}
ics	d2+c	-A _t	-A t	
imr	dl+c	×d _{NcA}	-AI d _{N.A.}	
imr	dl+c	×d _{N.A.}	-AI d ² N.A.	
iad	tl	I about shell	I _{N.A.} = I _{shel}	-AI d ² _{N.A.}
its	tl			I _{N.A.}
ics	c3	-(-1.0)	+1.0	
idv	tl	÷I _{No} A.	l/I _{N.A.}	
Its	d3+c			l/I _{N.A.}

When working with beams, all forces and moments are considered to act along the neutral axis. To make the program more general, the original coordinate inputs were the x and y coordinates of the inner surface of hull shell. The coordinates of the neutral axis may be formed by offsets from the shell coordinates. The reader will notice that such a program allows alteration of the web section as desired to produce the practical results. The offset distance is d_{N-A}.

 $d_{N.A.} Cosp_1 (X_{N.A.}, Y_{N.A.})$ $d_{N.A.} Sin \phi (X_{s}, Y_{s})$

 $x_{N_{o}A_{\bullet}} = x_{s} - d_{N_{o}A_{\bullet}} \sin \phi,$ $y_{N_{o}A_{\bullet}} = y_{s} + d_{N_{o}A_{\bullet}} \cos \phi.$

The following program forms the coordinates of the neutral axis. Since this program is a continuation of the above sub-routine, the counter instructions are still in effect.

InstructionInput to MRAIn MRATransfer
from MRAg6, ics dl+c+d
N.A.-d
N.A. (inch)idv cl5÷l2-d
N.A. /l2 (ft)its tl-d
N.A. /l2

Inst	ruction_	Input to MRA	In MRA	Transfer from MRA
		(continu	ed)	
imr	al+c	xsin∮ _{shell}	- d _{N.A.} sin ø 12	
iad	xl+c	+x _{shell}	x _s - $\frac{d_{N_oA_o}sin}{12}$	$\oint = x_{N_{\bullet}A_{\bullet}}$
its	xl+c			× _{N,A}
ics	tl	-(-d _{N.A.} /12	+d _{N_oA_o/12}	
imr	a2+c	×cos ∮ _{shell}	$\frac{d_{N,A_{o}}}{12} \cos \phi$	
iad	yl+c	y _{shell}	$y_{s} + \frac{d_{N,A_{o}}}{12} \cos \theta$	$s \phi = y_{N_{\bullet}A_{\bullet}}$
its	yl+c			y _{N•A•}
ict	gL			
isp				

The moments at each station are formed by multiplying the summation of the horizontal and vertical components of the loads by the vertical and horizontal projections of the segment.

$$(X_{n} - X_{n-1}) = (X_{n}, Y_{n})$$

$$(X_{n-1}, Y_{n-1}) = \sum H_{n-1}$$

$$\sum V_{n-1}$$

$$-\sum V_{n-1}(x_n - x_{n-1}) - \sum H_{n-1}(y_n - y_{n-1}) + m_n = 0$$

The following sub-routine forms the moments at each station due to the weight and water pressure loads on the starboard side. Note that the first few instructions put +0.0 into tl, t2, t3. This was necessary due to their use in forming the summations. In addition when using this sub-routine to form m_n , t4 and b3 must be set to zero. When using this to compute the bending moment after solving for the redundant, the value of the redundant m_0 must be put into t4 and m_0/I_0 in b3.

Inst	ruction		nput to MRA	In MRA	Transfer from MRA
g7,	ita g	8 + 35			
icr	pbl				
ica	c6	+	0.0	+0.0	
its	tl				+0.0
its	t2				+0.0
its	t3				+0.0
ica	e5+c	+ V	n-l	V _{n-1}	
iad	tl.	* Ž	-2 > V	∑v	
its	tl				n-l V
ics	xl+2+c	6003	(x _{na}) _n	(-x _{na}) _n	
imr	tl	$\times \sum_{n=1}^{n}$	<u>-</u>] ≻ v	$\operatorname{Ax} \sum^{n-1} \mathrm{V}$	= (m_n) _v

Inst	cruction	Input to MRA	In MRA	Transfer from MRA
		(continu	ued)	
its	t3			(m _n)
ica	e3+c		+H w	
iad	t2	$\sum_{w}^{n-2} H_{w}$	∑ H _w	
its	t2			$\sum_{M} H^{H}_{M}$
ics	y+2+c	$(-y_{N_{\bullet}A_{\bullet}})_{\overline{N}}$	(-y _{N.A.}) _N	
iad	yl+c	(+y _{N.A.}) _{n-1}	$-\left[\left(y_{N_{\bullet}A_{\bullet}}\right)_{N}\right]$	$(y_{N_{\bullet}A_{\bullet}})_{n-1} = \Delta_{y}$
imr	t2	× H _w	$\operatorname{A_y \overset{n-l}{\underset{W}}} H_{W}$	
iad	t3	(mn)n-l	(m _n) _n	
iad	tli	$\sum_{n-1}^{n-1} (m_n)$	(m_n)	
its	tl			(m ₁₁) .
imr	d3+2+c	X 1/I	m _n /I	
its	b3+2+c			m _n /I
ict	g7 + 8			

The following section of the sub-routine forms moments port side. Remember that the coordinates of neutral axis and the horizontal loads are stored for one side. The sub-routine must move up the stored column of numbers to form the moments.

Ins	truction	Input to MRA	In MRA	Transfer from MRA
icr	pal			
g8,	ica e5+pal+pa	l+c +V _n	+V _n	
iad	tJ	$\sum^{n-2} v$	<u>n-1</u> V+V _n = <u></u>	
its	tl			∑r ▼
ica	x1+ pb2+pb2	+x _{n+1}	+x _{n+1}	
isu	xl+pbl+pbl	-x _n	$x_{n+1} x_n = \Delta_x$	
imr	tl	∑_v	$\Delta_{\mathbf{x}} \sum_{\mathbf{x}}^{n-1} \nabla = \mathbf{m}_{\mathbf{x}}$	L
its	t3			(m_n)
ica	e3+pbl+pbl	+Hn-1	+H n-1	
iad	t2	$\sum^{n-2} H_{n-2}$	$\sum^{n-2} H_{n-2} H_{n-1}$	

Inst	truction	Input to MRA	In MRA	<u>Transfer</u> from MRA		
	(continued)					
its	t2			∑H _n		
ica	yl+pb2+pb2	(+y _{N.A.}) _{n+1}	(+y _{N.A.}) _{n+1}			
isu	yl+pbl+pbl	(-y _{N.A.})	(y _{N.A.}) _{n+l} -	$\left(y_{N_{\bullet}A_{\bullet}} \right)_{n}$		
imr	t2	H_	$\Delta_{y} \sum^{n-1} H = (n)$	nn) _H		
iad	t3	$(\mathbf{m}_{n})_{\mathbf{v}}$	$\binom{m}{n}_{v} + \binom{m}{n}_{F}$	I = m n		
iad	ml+pbl+pbl+c	∑_m_n	$\sum^{n-1} m + m =$	$\sum_{m}^{n} m$		
imr	d3+pbl+pbl	l/I	$\sum_{m/I}$			
	OUT The cha	e program now goes ou ange the addresses fo	t into Whirlwi r each cycle.	ind to		
ca	g8+3	ica xl+pb2+pb2	ica x1+pb2+pb	52		
td	g8+4 Put g8+	ts the address of g8+ 4 now reads isu x1+p	3 into the add b2 + pb2。	press of		
su	c7	-(+2W.W.)	ica <u>xl</u> ~pb2+pb	02-2		
ts	g8+3			ica x1+pb2+pb2-2		
ca	g8 +7	ica e3+pbl+pbl	ica e3+pbl+r	Lde		

Instruction		Input to MRA	In MRA I	ransfer rom MRA			
(continued)							
su	c7	-(+2 W.W.)	ica e3+pbl+pbl	2			
ts	g8+7		i	ca e3+pbl+pbl-2			
ca	g8+10	ica yl+pb2+pb2	ica yl+pb2+pb2				
td	g8+11	(Instruction in g8+11 is	now isu yl+pb24	-pb2).			
su	c7	-(+2 W.W.)	ica yl+pb2+pb2-	-2			
ts	g8+10		i	ica yl+pb2+pb2-2			
ca	g 8+1 5	+imr d3+pbl+pbl	+imr d3+pbl+pb]	-			
su	c7	-(+2 W.W.)	+imr d3+pbl+pbl	2			
ts	g8+15		-	imr d3+pbl+pbl-2			
IN							
ict	gð						
isp							

Since all moments due to applied loads and forces had been formed, it was possible to perform the integrations of moments to obtain the slopes and deflections previously discussed in the procedure. At this point in the programming the redundants m_0, p_0 , and q_0 must be considered. m_0 will appear as a constant value of moment at each station throughout the girth. The moments due to p_0 and q_0 depend upon the value of y and x at each station. Since the web frame was assumed to

 $m_{redundant} = p_0 y_n + q_0 x_n + m_0$

be symmetrical; the slope changes and deflections around the entire girth caused by the redundants will be double the slopes and deflections on one side. Fo: convenience in integration, the redundants will be integrated around the starboard side.

The method of integration used was the trapezoidal rule which implies linear slope of the moment curve between stations on the moment curve. The area under the curve

$$= \sum_{n=1}^{7} \left[\left(\frac{M}{I} \right)_n + \left(\frac{M}{I} \right)_{n+1} \right] \frac{ds_n}{2}$$

$$A = \left[\left(\frac{M}{I} \right)_1 + \left(\frac{M}{I} \right)_2 \frac{ds}{2} + \left(\frac{M}{I} \right)_2 + \left(\frac{M}{I} \right)_3 \right] \frac{ds_2}{2} + \cdots$$



As can be seen from the figure, the trapezoidal rule will cause small error providing the curve is smooth and stations are closely spaced. Despite the small error, the above method of integration was chosen because it is readily applicable to computer programming and because random station spacing was necessary to approximate a curved figure by a series of straight lines.
In the process of "debugging" the program several improvements in the sequence of operations for the formation of the integrals were made. The results of these improvements and errors in addresses of the initial program for the integration procedures alters the procedure as written. The techniques used and explained in the following pages are correct.

The major improvement was the inclusion of the integration routines under one sub-routine. All the integrals for m_0 , p_0 , q_0 and m_n/I were performed under one cycle counter. Each of the stanchion redundant forces R and S were under a separate cycle. The routine

$$p_0 \int_{I}^{y} ds$$

was not performed. To obtain the coefficient of p₀, the coefficient of m₀ which is

$$\int_{I}^{y} ds$$

was used. The group of instructions included under flad g9 were added to insure that zeros were initially placed in the registers that were to hold the matrix. Also, the addresses for forming the port side integrals were found to be in error by two registers.

The instructions listed below are correct and replace the integration routines listed under flads gll through g22 of the detailed description. Unfortunately, these alterations were not made in sufficient time to allow the correction of the detailed explanation. These instructions should be read from left to right.

g9, it a g22	icr 30	ica c6	its dl+c
ict g2+2	icr pbl	gll, ica d3+c	iad d3+2+c
imr a5+c	iad dl	its dl	gl2, icaxl+c
imr xl+c	imr d3+c	its tl	ica xl+2+c
imr xl+2+c	imr d3+2+c	iad tl	imr a5+c
iad dl+24	its dl+24	gl3, ica yl+c	imr d3+c
its tl	ica yl+2+c	imr d3+2+c	its t2
iad tl	imr a5+c	iad dl+2	its dl+2
gl4, ica tl	imr yl+c	its tl	ica t2
imr yl+2+c	iad tl	imr a5+c	iad dl+12
its dl+12	g15, ica b3+c	iad b3+2+c	imr a5+c
imr cl	iad dl+50	its dl+50	gl6, ica yl+c
imr b3+c	its t3	ica yl+2+c	imr b3+2+c
iad t3	imr a5+c	imr cl	iad d1+52
its dl+52	gl7, ica xl+c	imr b3+c	its t3
ica xl+2+c	imr b3+2+c	iad t3	imr a5+c
imr cl	iad d1+54	its dl+54	g18,icab3+pbl+pbl+c
iad b3+pal+pal+c	imr a5+pb2+pb2	imr cl	iad d1+50
its dl+50	gl9,icayl+pbl+pb	limrb3+pbl+pbl+c	its tl
icayl+pb2+pb2	imrb3+pal+pal+c	iad tl	imra5+pb2+pb2
imr cl	iad dl+52	its dl+52	icsxl+pbl+pbl
imrb3+pbl+pbl+c	its tl	icsxl+pb2+pb2	imrb3+pal+pal+c
iad tl	imra5+pb2+pb2	imr cl	iad d 1+5 4
its dl+54	OUT	ca g18+2	su c7
ts g18+2	ts g19+6	ts g19+16	ca g19+3
ts gl9	su c7	ts g19+3	ca g19+13
ts g19+10	su c7	ts g19+13	IN
ict gll	ica dl+2	its dl+10	g20, icr pa5
icaxl+pb4+c	isu xl+pb4	its t3	imra5+pbl+c
imr cl	its tl	imrb3+pb4+c	iad d1+56
its dl+56	icaxl+pb4++2+c	isuxl+pb4	its th
imra5+pb4+c	imr cl	its t2	imrb3+pbl+2+c
iad dl+56	its dl+56	ica tl	imrd3+pb4+c
its tl	imryl+pb4+c	iad d1+16	its dl+16

ica t2	imrd3+pbl+2+c	its t2	imryl+pb4+2+c
iad dl+16	its dl+16	ica tl	imrxl+pb4+c
iad dl+26	its dl+26	ica t2	imrxl+pb4++2+c
iad dl+26	its dl+26	ica t3	imr tl
iad dl+36	its dl+36	ica th	imr t2
iad dl+36	its dl+36	ica tl	iad t2
iad dl+6	its dl+6	ict g20+1	ica dl+6
its dl+30	ica dl+16	its dl+32	ica dl+26
its dl+34	g21, icr pa6	icaxl+pb5+c	isuxl+pb5
its t3	imra5+pb5+c	imr cl	its tl
imrb3+pb6+pb6	iad dl+58	its dl+58	icaxl+pb5+2+c
isuxl+pb5	its th	imra5+pb5+c	imr cl
its t2	imrb3+pb6+pb6-2	iad dl+58	its dl+58
OUT	ca g21+16	ts g21+7	su c7
ts g21+16	IN	ica tl	imrd3+pb5+c
its tl	imryl+pb5+c	iad dl+18	its dl+18
ica t2	imrd3+pb5+2+c	its t2	imryl+pb5+2+c
iad dl+18	its dl+18	ics tl	imrxl+pb5+c
iad dl+28	its dl+28	ics t2	imrxl+pb5+2+c
iad dl+28	its dl+28	ica t3	imr tl
iad dl+48	its dl+48	ica th	imr t2
iad dl+48	its dl+48	ica tl	iad t2
iad dl+8	its dl+8	ict g21+1	ica dl+8
its dl+40	ica dl+18	itx dl+42	ica dl+28
its dl+44	g22, isp0		

The results of each integration are stored to form the matrix as shown by Fig. VI. The following sub-routine performs the integration of the change of slope around the girth of the web frame due to redundant moment mo.

$$\Delta \Theta = \int_{0}^{0} \frac{m_{0}}{I} \, ds = 2 \int_{0}^{A} \frac{m_{0}}{I} \, ds = 2m_{0} \int_{0}^{A} \left(\frac{1}{I_{n}} + \frac{1}{I_{n+1}}\right) \frac{ds_{n}}{2} = m_{0} \int_{0}^{A} \left(\frac{1}{I_{n}} + \frac{1}{I_{n+1}}\right) ds_{n}$$

Inst	ruction	Input to MRA	In MRA	Transfer from MRA
gll,	ita g15+9	(See glossary of in:	structions).	
icr	pbl	(Sets cycle counter stations on a side	equal to the minus 1).	number of
ica	d3+c	+l/I _{n-l}	+1/I _{n-1}	
iad	d3+2+c	+l/I _n	+1/I _n + 1/I _{n-1}	1
imr	a5+c	× ds	(1/I _n + 1/I _{n-1}	l)ds _n
iad	dl	$+\sum_{n-1}^{n-1} (1/I_n + 1/I_{n-1}) ds$	$s_{n-1} \sum^{n} (1/I_n)$	n + 1/I _{n-1})ds _n
its	dl			$\sum^{n} (1/I_n + 1/I_{n-1}) ds_n$

The instructions below find the deflection in the y-direction due to the moment caused by the shear redundant q_0 .

$$\Delta y = \int_{0}^{0} x(q_{0}x) ds = 2 \int_{0}^{A} x(q_{0}x) ds = 2q_{0} \sum_{l}^{n-l} \left[\frac{(x_{n-l})^{2}}{I_{n-l}} + \frac{(x_{n})^{2}}{I_{n}} \right] \frac{ds}{2}$$

Inst	ruction	Input to MRA	In MRA	Transfer from MRA
g12,	ica xl+c	⁺x n−l	+x n=1	
imr	xl+c	× × n-l	(x _{n-1}) ²	
imr	d3+c	* 1/I _{n-1}	(x _{n-1}) ² /I _{n-1}	
its	tl			(x _{n-1}) ² /I _{n-1}
ica	xl+2+c	+x _n	x _n	
imr	xl+2+c	× × _n	x_n^2	
imr	d3+2+c	× l/I _n	$(x_n)^2/I_n$	
iad	tl	+(x _{n-1}) ² /I _{n-1}	$(x_n)^2/I_n + (x_n)^2/I_n$	n-l) ² /I _{n-l}
imr	a5+c	× ds _n	$(x_n)^2/I_n + (x_n)^2/I_n$	n-l) ² /I _{n-l} ds _n
iad	dl+24 +	$\sum_{n=1}^{n-1} (x_n/I_n)^2 +$	(x _{n-1}) ² /I _{n-1}	$\sum_{n=1}^{n} (x_{n})^{2} / I_{n+} (x_{n-1})^{2} / I_{n-1} ds_{n}$
its	dl+24		\sum_{n}^{n}	$(x_n)^2/I_n + (x_{n-1})^2/I_{n-1} ds_n$

The deflection in the x-direction due to m_0 was found by performing the integration

$$\Delta x = \int_{0}^{0} y \frac{m_{0}}{I} ds = 2 \int_{0}^{A} y \frac{m_{0}}{I} ds = 2m_{0} \sum_{l}^{n-l} \left[(y_{n-l}/I_{n-l}) + (y_{n}/I_{n}) \right] \frac{ds_{n}}{2}$$

The instructions starting with gl3, perform this integration.

-



The following section of the sub-routine performs the integration of the moment due to $p_0 = p_0 y$ around the girth.

$$\Delta \Theta = \int_{0}^{0} \frac{\mathbf{p}_{0} \mathbf{y}}{\mathbf{I}} d\mathbf{s} = 2\mathbf{p}_{0} \int_{0}^{A} \frac{\mathbf{y}}{\mathbf{I}} d\mathbf{s} = 2\mathbf{p}_{0} \sum_{n} \frac{(\mathbf{y}_{n} + \mathbf{y}_{n+1})}{(\mathbf{1}_{n} + \mathbf{1}_{n+1})} \frac{d\mathbf{s}_{n}}{2}$$

Inst	ruction	Input to MRA	In MRA	Transfer from MRA
g14,	ica yl+c	+y _{n-1}	+y _{n-1}	
imr	d3+c	× l/I _{n-l}	y _{n-1} /I _{n-1}	
its	tl			y _{n-1} /I _{n-1}
ica	yl+2+c	+yn	+y _n	
imr	d3+2+c	× l/I _n	y _n /I _n	
its	t2			y _n /I _n
iad	tl	+y _{n-1} /I _{n-1}	y _n /I _n +y _{n-1} /I _{n-1}	
imr	a5+c	× ds _n	$(y_n/I_n+y_{n-1}/I_{n-1})$	ds n
iad	dl+10	$\sum_{y_{n-1}/I_{n-1}+y_{n-2}/I_{n-2}}^{n-1}$	$ds_{n-1} \sum^{n} (y_n/I_n)$	+y _{n-1} /I _{n-1})ds _n
its	dl+10		$\sum_{n=1}^{n} (y_n/I_n)$	+y _{n-1} /I _{n-1})ds _n

The x-deflection due to the axial redundant force \boldsymbol{p}_0 was

$$\int_{0}^{0} \frac{p_0 y^2}{I} ds = 2p_0 \int_{0}^{A} \frac{y^2}{I} ds = 2p_0 \sum_{1}^{n-1} \left[\frac{y_n^2}{I} + \frac{(y_{n-1})^2}{I} \right]_{2}^{ds}.$$

The instructions given in gl5, performs the p_0 moment x-deflection. Note that the values of y_{n-1}/I_{n-1} and y_n/I_n formed in gl4, and stored in temporary registers is used in gl5, thus saving operations.

Inst	ruction	Input to MRA	In MRA	<u>Transfer</u> from MRA
g15,	ica tl	+y _{n-1} /I _{n-1}	+y _{n-l} /I _{n-l}	
imr	yl+c	× ^y n-1	$(y_{n-1})^2/I_{n-1}$	
its	tl			(y _{n-1}) ² /I _{n-1}
ica	t2	+yn/In	+y _n /I _n	
imr	yl+2+c	× y _n	y_n^2/I_n	
ica	tl	→y ² _{n-1} /I _{n-1}	$y_n^2/I_n + y_{n-1}^2/I_{n-1}$	
imr	a5+c	X ds	$(y_n^2/I_n + y_{n-1}^2/I_{n-1})$	ls n
iad	d1+12	$+ \sum_{l}^{n-1} (y_n^2/I_n + y_{n-l}^2/I_{n-l}) ds_n$	$\sum_{n=1}^{n} (y_n^2 / I_n + y_{n-1}^2 / I_n + y$	/I _{n-l})ds _n
its d	1+12		$\sum_{l}^{n} (y_{n}^{2}/I_{n} + y_{n-l}^{2})$	/I_n-l)dsn
ict	gll+2	(Cycles back to gll+2).		

isp (Address set by ita instruction at gll).

Due to symmetry of the web frame structure, the following redundant integrals are zero. Changes in slope due to q_0°

$$\Delta \Theta = \int_{0}^{0} \frac{q_{0}}{I} ds = \int_{0}^{A} (+x) \frac{q_{0}}{I} ds + \int_{A}^{0} (+x) \frac{q_{0}}{I} ds = q_{0} \int_{0}^{A} \frac{x}{I} ds + \int_{A}^{0} \frac{(-x)}{I} ds = 0$$

Vertical deflection due to mo and po.

$$\Delta y = \int_{0}^{Q^{\dagger}} \frac{m_{0}}{I} ds = m_{0} \int_{0}^{A} \frac{x}{I} ds + \int_{A}^{Q^{\dagger}} \frac{(-x)}{I} ds = m_{0} \int_{0}^{A} \frac{x}{I} ds + \int_{A}^{Q^{\dagger}} \frac{(-x)}{I} ds = 0$$

$$\Delta \mathbf{y} = \int_{0}^{0^{\prime}} \frac{(\mathbf{p}_{0}\mathbf{y})}{\mathbf{I}} d\mathbf{s} = \mathbf{p}_{0} \int_{0}^{A} \frac{\mathbf{x}\mathbf{y}}{\mathbf{I}} d\mathbf{s} + \int_{A}^{0^{\prime}} (-\mathbf{x}) \frac{\mathbf{y}}{\mathbf{I}} d\mathbf{s} = \mathbf{p}_{0} \mathbf{0} \cdot \mathbf{0}$$

Horizontal deflection due to q_0 .

$$\Delta \mathbf{x} = \int_{0}^{0} \frac{\mathbf{y}(\mathbf{q}_{0}\mathbf{x})}{\mathbf{I}} d\mathbf{s} = \mathbf{q}_{0} \int_{0}^{A} \frac{\mathbf{x}\mathbf{y}}{\mathbf{I}} d\mathbf{s} + \int_{A}^{0'} (-\mathbf{x})^{\mathbf{y}}_{\mathbf{I}} d\mathbf{s} = \mathbf{q}_{0} \mathbf{0} \mathbf{s}$$

The sub-routines below perform the integration of moments caused by water pressure and weight loads. Note that two programs are necessary since 49 stations are used in the integration but only 25 x and y coordinates had been stored. The following program performs the integration of the moments along the starboard side to find the change in slope for one-half the web.

$$\Delta \Theta = \int_{0}^{A} \frac{m}{1} ds = \sum_{l=1}^{2l_{l}} (\frac{m}{1}_{n} + \frac{m}{1}_{n-l})_{2}^{ds}$$

.



The segment of the sub-routine that follows forms the integration of y m_n/I to give the deflections in the x-direction around the starboard half of the web.

Inst	ruction	Input to MRA	In MRA	Transfer from MRA
g17,	ica yl+c	+y _{n-1}	+y _{n-1}	
imr	b3+c	x m _{n-l} /I _{n-l}	y _{n-l} m _{i-l} /I _{n-l}	
its	t3			y _{n-1} m _{n-1} /I _{n-1}
ica	yl+2+c	+y _n	+y _n	
imr	b3+2+c	$X m_n / I_n$	y _{n m} /I _n	
iad	t3	+y _{n-1} m _{n-1} /I _{n-1}	y _{n m} /I+y _{n-l}	m _{n-l} /I _{n-l}
imr	a5+c	× ds _n	(y _n m _n /I _n +y _{n-1}	m _{n-1} /I _{n-1})ds _n

123.

124.

Instruction
 Input to MRA
 In MRA
 Transfer
from MRA

 (continued)

 imm
 cl

$$\times 1/2$$
 $(y_n m_n/I_n + y_{n-1} m_{n-1}/I_{n-1}) ds_n/2$

 iad
 dl+52
 $+\sum_{1}^{n-1} (y_n m_n/I_n + y_{n-1} m_{n-1}/I_{n-1}) ds_n/2$

 ists
 dl+52
 $\sum_{1}^{n} (y_n m_n/I_n + y_{n-1} m_{n-1}/I_{n-1}) ds_n/2$

 its
 dl+52
 $\sum_{1}^{n} (y_n m_n/I_n + y_{n-1} m_{n-1}/I_{n-1}) ds_n/2$

 its
 dl+52
 $\sum_{1}^{n} (y_n m_n/I_n + y_{n-1} m_{n-1}/I_{n-1}) ds_n/2$

 $\Delta y = \int_{0}^{A} \frac{xm}{I} ds = \sum_{l}^{n} \left(\frac{m-l}{I} - l + \frac{m}{n} - l + \frac{m}{n} \right) \frac{ds}{2}$

Instr	nction	Input to MRA	In MRA	Transfer from MRA
g18,	ica xl+c	+x _{n-1}	+x n-1	
imr	b3+c	×m _{n-l} /I _{n-l}	x _{n-1^mn-1} /I _{n-1}	
its	t3		x n.	-1 ^m n-1/I _{n-1}
ica	xl+2+c	+x n	+x _n	
imr	b3+2+c	× m _n /I _m	$x_n m_n / I_n$	
iad	t3	+ $x_{n-1}m_{n-1}/I_{n-1}$ ($x_{n-1}m_{r}$	$I_n I + x_n / I_n$	



ict gl6+2 (Cycles back to gl6+2).

To perform the integrations on the port side, the address changes if the x coordinates, y coordinates and girth segments ds must move up a column of registers. This is accomplished by subtracting 2 from the address for each cycle performed.

Formation of the change in slope due to applied loads (port side)

$$\Delta \Theta = \int_{A}^{O'} \frac{m}{I} ds = \sum_{25}^{n} \frac{m}{I_n} + \frac{m}{I_{n-1}} \frac{ds}{2}$$

icr pbl (Sets cycle counter to number of points in a side)

gl9, ica b3+pal+pal+c

$$+m_{n-1}/I_{n-1}$$
 m_{n-1}/I_{n-1}

 iad
 b3+2+pal+pal+c
 $+m_n/I_n$
 $(m_n/I_n+m_{n-1}/I_{n-1})$

 imr
 a5+pbl+pbl
 $\times ds_n$
 $(m_n/I_n+m_{n-1}/I_{n-1})ds_n$

 imr
 cl
 $\times 1/2$
 $(m_n/I_n+m_{n-1}/I_{n-1})ds_n/2$

iad d3+50

$$\begin{array}{c}
25+n-1\\
+\sum_{l}(m_{n}/I_{n}+m_{n-l}/I_{n-l})ds_{n}/2\\
1\\
\frac{25+n}{25+n}\\
\frac{25+n$$

Formation of horizontal deflection port side

$$\Delta x = \int_{A}^{0} \frac{m_{n} y}{I} ds = \sum_{25}^{25+n} \left(\frac{m_{n-1} y_{n-1}}{I_{n-1}} + \frac{m_{n} y_{n}}{I_{n}}\right) \frac{ds_{n}}{2}$$

Inst	Fruction	Input to MRA	In MRA	<u>Transfer</u> from MRA
g20,	ica yl+pbl+pbl	y _{n-l}	y _{n-l}	
imr	b3+pal+pal+c	× m _{n-l} /I _{n-l}	y _{n-l^mn-l^{/I}n-l}	
its	tl			y _{n-1^mn-1/I_{n-1}}
ica	yl+pbl+pbl-2	+yn	+yn	



its dl+52

Formation of vertical deflection port side due to applied loads.





its d1+54

25+n	
(x m / I + x - m - / I -) ds	1
/ n n n n-1 n-1 n-1 n-1	n'
n	

The following program changes the addresses of the instructions in gl9 and g20 that utilize x, y and ds. The new addresses must move up a column of registers.

OUT (Program goes into Whirlwind mode to change addresses).

Ins	truction	Input to MRA	In MRA	Transfer from MRA
ca	g19+2	imr a5+pbl+pbl	imr a5+pbl+pbl	
su	c7	-2 W.W.	imr a5+pbl+pbl-2	
ts	g19+2		:	imr a5+pbl+pbl-2
ts	g20+6		:	imr a5+pbl+pbl-2
ts	g20+17		:	imr a5+pbl+pbl-2
са	g20+3	ica yl+pbl+pbl-	-2 ica yl+pbl+pbl-2	
ts	g20			ica yl+pbl+pbl-2
su	c7	-2 W.W.	ica yl+pbl+pbl-4	
ts	g20+3		:	ica yl+pbl+pbl-lı
са	g20+14	ica xl+pbl+pbl-	-2 ica xl+pbl+pbl-2	
ts	g20+11		:	ica xl+pbl+pbl-2
su	c7	-2 W.W.	ica xl+pbl+pbl-4	
ts	g20+14			ica xl+pbl+pbl-4
	IN (Puts computer back in in	nterpreted mode).	
ict	gl9			
isp				

The above integrations provide the three equations for solving an unsupported ring frame of three degrees of indeterminancy. To solve the subject problem, the equations

$$\int_{B_{1}}^{B_{2}} \frac{m(x-x_{a})ds}{I} \text{ and } \int_{B_{3}}^{B_{4}} \frac{m(x-x_{b})ds}{I}$$

must be formed and solved simultaneously with the three previously formed. The designations B_1 , B_2 , B_3 and B_4 are the end points of the two stanchions.

The sub-routine that follows determines the vertical deflection between B_1 and B_2 of the starboard





Instruction	Input to MRA	In MRA	Transfer from MRA
ita g21+41			
g21, icr pa5			
ica xl+pbl+c	x _{n-l}	xn-1	
isu xl+pb4	sx	$(x_{n-1}-x_{a})$	
its t3			$(x_{n-1}-x_{a})$
imr a5+pn4+c	x ds	(x _{n-l} -x _a)ds	
imr cl	x 1/2	$(x_{n-l}-x_a)ds/2$	
its' tl			$(x_{n-1}-x_a)ds/2$
imr b3+pb4+c	× (m/I) _{n-l}	$(x_{n-1}-x_a)(m/I)_r$	n-l ^{ds} n ^{/2} n-l
iad dl+56	$+\sum_{B_1}^{n-2}$	$\sum_{\substack{B_{l}\\B_{l}}}^{n-l} (x_{n-l} - x_{a}) (m/l)_{n-l} ds$	5 /2 n



The following instructions perform the integration




its dl+16

The vertical deflection between the ends of the starboard stanchion due to the redundant q_0 force was found by



its dl+26 $\sum_{B_{l}}^{B_{l}+n} x_{n}(x_{n}-x_{a})/I_{n}ds_{n}/2$

The vertical deflection between the ends of the starboard stanchion due to the redundant column axial force R was found by



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The vertical deflection between the two stanchion ends starboard side due to m_0 was performed below.

$$m_0 \int_{B_1}^{B_2} \frac{(x-x_a)}{I} ds = m_0 \sum \left[\frac{(x_n-x_a)}{I_n} \frac{ds_n}{2} + \frac{(x_{n-1}-x_a)}{I_{n-1}} \frac{ds_n}{2} \right]$$

iad dl+6

$$+ \sum_{B_{1}}^{B_{1}+n-1} (x_{n-1}-x_{a})/I_{n-1} \sum_{B_{1}}^{B_{1}+n} (x_{n-1}-x_{a})/I_{n-1}ds_{n/2} + (x_{n}-x_{a})/I_{n}ds_{n}/2$$
its dl+6

$$\sum_{B_{1}}^{B_{1}+n} [(x_{n-1}-x_{a})/I_{n}ds_{n}/2 + (x_{n}-x_{a})/I_{n}ds_{n}/2 + (x_{n}-x_{a})/I_{n}ds_{n}/2]$$

ict g21+1 (Cycles back through the stanchion integration program).

isp

The following sub-routine performs the integrations around the port side which will give the total vertical deflection between the ends of the port stanchion. The entire sum should equal zero, since the stanchion is assumed incompressible.

The instructions that follow perform the integration

$$by = \int_{B_3}^{B_1} \frac{m_n (x-x_b)}{1} ds = \sum_{B_3}^{B_1} \left[\frac{m_n}{T_n} (x_n-x_b) + \frac{m_{n-1}}{T_{n-1}} (x_{n-1}-x_b) \right] \frac{ds_n}{2}$$

$$\underbrace{Instruction} \qquad \underbrace{Input to MM} \qquad \underbrace{In MM} \qquad \underbrace{In MM} \qquad \underbrace{Transfer}{from MM} \\ ita g22+10 \\ g22, ior pa6 \\ ica xl+pb5+c \qquad x_{n-1} \qquad x_{n-1} \\ isu xl+pb5 \qquad -x_b \qquad x_{n-1}-x_b \\ its t3 \qquad (x_{n-1}-x_b)ds_n \\ imr cl \qquad x 1/2 \qquad (x_{n-1}-x_b)ds_n/2 \\ its t1 \qquad (x_{n-1}-x_b)ds_n/2 \\ its t1 \qquad (x_{n-1}-x_b)ds_n/2 \\ iad dl+58 \qquad + \sum_{B_3}^{B_3+n-2} (m/I)_{n-1} (x_{n-1}-x_b)ds_n/2 \\ ids dl+58 \qquad \qquad \sum_{B_3}^{B_3+n-1} m_n (x_{n-2}-x_b)/I_{n-1}ds_n/2 \\ ica xl+pb5+2+c \qquad +x_n \qquad +x_n \\ isu xl+pb5 \qquad -x_b \qquad x_n-x_b \\ isu xl+pb5 \qquad x_n-x_b \qquad x_n-x_b \\$$



The following section of the sub-routine performs the integral

$$p_{0} \int_{B_{3}}^{B_{1}} \frac{y(x-x_{b})}{I} ds = p_{0} \sum \left[\frac{y_{n-1}(x_{n-1}-x_{b})}{I_{n-1}} + \frac{y_{n}(x_{n}-x_{b})}{I_{n}} \right] \frac{ds}{2}$$



its dl+18

The following section of the sub-routine performs the integration

$$q_{0} \int_{B_{3}}^{B_{1}} \frac{x(x-x_{b})}{1} ds = q_{0} \sum_{B_{3}}^{B_{1}} \left[\frac{x_{n}(x_{n}-x_{b})}{1_{n}} \frac{ds}{2} + \frac{x_{n-1}(x_{n-1}-x_{b})}{1_{n-1}} \right]_{2}^{ds}$$
Instruction

its dl+28

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 $\sum_{\substack{B_3 \neq n \\ B_3}}^{B_3 \neq n} x_n (x_n - x_p) / I_n ds_n / 2$

The following section of the sub-routine forms the vertical deflection caused by the axial stanchion force redundant S.

$$\Delta y = S \int_{B_3}^{B_4} \frac{(x - x_b)(x - x_b)}{11} ds = S \sum_{B_3}^{B_4} \left[\frac{(x - x_b)^2}{1_n} \frac{ds_n}{2} + \frac{(x_{n-1} - x_b)^2}{1_{n-1}} \right] \frac{ds_n}{2} \cdot \frac{ds_n}{1_{n-1}} = \frac{1}{2} \frac{ds_n}{2} + \frac{(x_{n-1} - x_b)^2}{1_{n-1}} \frac{ds_n}{2} + \frac{(x$$

140.

 $\sum_{B_3}^{B_3+n} (x_n - x_b)^2 / I_n ds_n / 2$

Instruction
 Input to MRA
 In MRA
 Trensfer
from MRA

 ica
 t3

$$x_{n-1}-x_b$$
 $(x_{n-1}-x_b)$

 imr
 t1
 $X(x_{n-1}-x_b)/I_{n-1}ds_n/2$
 $(x_{n-1}-x_b)^2/I_{n-1}ds_n/2$

 iad
 d1+ l_l
 B_3^{+n-2}
 B_3^{+n-2}

 iad
 d1+ l_l
 B_3^{+n-2}
 B_3^{+n-1}

 iad
 d1+ l_l
 B_3^{+n-2}
 B_3^{+n-1}

 ista
 d1+ l_l
 B_3^{+n-2}
 B_3^{+n-1}

 ista
 d1+ l_l
 $X(x_n-x_b)^2/I_{n-2}ds_n/2$
 B_3^{+n-1}

 ista
 d1+ l_l
 $(x_n^{-x_b)$
 $(x_{n-1}-x_b)^2/I_{n-1}ds_n/2$

 ista
 d1+ l_l
 $(x_n^{-x_b})/I_nds_n/2$
 $(x_n^{-x_b})/I_nds_n/2$

 ista
 d1+ l_l
 B_3^{+n-1}
 $(x_{n-1}-x_b)^2/I_nds_n/2$

 ista
 d1+ l_l
 B_3^{+n-1}
 $(x_{n-1}-x_b)^2/I_nds_n/2$

 ista
 d1+ l_l
 B_3^{+n-1}
 $(x_{n-1}-x_b)^2/I_nds_n/2$

 ista
 d1+ l_l
 B_3^{+n-1}
 B_3^{+n-1}

 ista
 d1+ l_l
 B_3^{+n-1}
 B_3^{+n-1}

 ista
 B_3^{+n-1}
 B_3^{+n-1}
 B_3^{+n-1}

its dl+48

The following section of the sub-routine finds the vertical deflection caused by the redundant moment m_0° .

$$\Delta y = m_0 \int_{B_3}^{B_4} \frac{(x-x_b)}{I} ds = m_0 \sum_{B_3}^{B_4} \left[\frac{(x-x_b)}{I_n} \frac{ds_n}{2} + \frac{(x_{n-1}-x_b)}{I_{n-1}} \right]_2^{ds_n}$$

$$\begin{array}{c|c} \underline{Instruction} & \underline{Input to MRA} & \underline{In MRA} & \underline{In MRA} & \underline{Iransfer}\\ \hline ica tl & (x_{n-1}-x_b)/I_{n-1}ds_n/2 & (x_{n-1}-x_b)/I_{n-1}ds_n/2 \\ iad t2 & (x_n-x_b)/I_nds_n/2 & (x_{n-1}-x_b)/I_{n-1}ds_n/2 \\ & & + (x_n-x_b)/I_nds_n/2 \end{array}$$



ict g22+1 (Cycles back to g22+1).

The redundant stanchion forces affect the deflections for the web as a whole in much the same manner as the three basic redundant forces affect the deflection around the two stanchion sections. An analysis of Figure VI shows that the integrals of p_0 , q_0 , and m_0 for the traverse around the stanchion loop is the same as the integrals of R and S about

the entire web girth. Therefore, the coefficients of the redundants which are the integrals may be used in several places. As an example the coefficient of the deflection magnitude due to m_0 between B_1 and B_2 is the same as the coefficient of the angular rotation magnitude due to the redundant R about the entire girth. Moment due to R is $R(x-x_a)$ and the rotation due to the moment is

$$R \int_{0}^{0'} \frac{(x-x_{a})}{I} ds = R \int_{0}^{B_{1}} \frac{(x-x_{a})}{I} ds + \int_{B_{1}}^{B_{2}} \frac{(x-x_{a})}{I} ds + \int_{B_{2}}^{0'} \frac{(x-x_{a})}{I} ds,$$

The deflection between B_1 and B_2 due to m_0 is

$$m_0 \int \frac{(x-x_a)}{I} ds.$$

The following instructions utilize the computed coefficients to fill similar values.

InstructionInput to MRAIn MRATransfer
from MRAica dl+6
$$\int_{B_1}^{B_2} (x-x_a)/Ids$$
+ $\int_{B_1}^{B_3} (x-x_a)/Ids$ its dl+30 $\int_{B_1}^{B_2} y(x-x_a)/Ids$ + $\int_{B_1}^{B_2} y(x-x_a)/Ids$







Instruction

Input to MRA

In MRA

(continued)

its dl+44

 $\int_{B_{a}}^{\tilde{u}_{x(x-x_{a})}/Ids}$

isp

The following sub-routine reduces the matrix of deflection equations by Crout's method and finds values for all redundants. The subroutine, designated by S2, is a routine contained in the library of the computer laboratory. The library routines have been tested and tried and are known to be correct. For this reason only the method of entering the routine will be given.

Instruction	Input to MRA	In MRA	<u>Transfer</u> from MRA
ita g23+5			
OUT			
g23, SP S2			
Гр	Address of first c	olumn.	
5	Order of matrix.		
1	Number of columns	of constants	
IN			

isp

The instructions below alter the vertical and horizontal forces to include the redundant forces p_0 , q_0 , R and S. Note that each redundant is applied as a load at its point of action.

 $H_2 = H_1 - p_0$ $V_2 = V_1 - q_0 + R + S.$

* •

Instruction	Input to MRA	In MRA	T <u>ransfer</u> from MRA
ita g24+25			
g24, ica e5	+Vn	+Vn	
isu dl+54	9 ₀	Vq_O	
its e5			V_−q_0
	The following inst	tructions form H-pO	
ica e3	+ $H_{_{\overline{W}}}$	+H V	
isu dl+52	-p ₀	H ²¹ -b ⁰	
its e3			Hw-DO
	The following inst	tructions form V-R	
ica e5+pb4	+V _n	+V n	
isu dl+56	- R	V_n -R	
its e5+pb4			V _n -R
ica e5+pb5+pa5+pa5	+V n	+V _n	
iad dl+56	+R	V_+R	
its e5+pb4+pa5+pa5			V_+R
ica e5+pb6+pb6	+Vn	+V _n	
isu dl+58	+S	V_+S	
its e5+pb6+pb6			V_+S
ica ab6+pb6-pa6-pa6	₩.	¥.	
iad dl+58	+S	+V+S	
its pb6+pb6-pa6-pa6			V+S

The Whirlwind instructions that follow change the address of g24+16 and g24+18.

Instruction	Input to MRA	In MRA	Transfer from MRA
OUT			
ca g24+16	ica e5+pb6+pb6-2	ica e5+pb6+pb6	-2
su c7	2	ica e5+pb6+pb6	5-11
ts g24+16			ica e5+pb6+pb6-
td g24+18			е5+ръ6+ ръб-Ц
IN			
ict g24+16			

The following sub-routine finds the stresses at each station due to the axial loads (p), the shear loads (q) and the bending moments (m). After the various stresses have been formed the direct stresses and the maximum compression and tension bending stresses are combined to form the total stresses at the flange and at the shell surface. The relationships listed below are utilized in the sub-program.

> $p = H \cos \phi - V \sin \phi$ $q = H \sin \phi - V \cos \phi$ Direct stress $\sigma_a = p/A$ Shear stress $\sigma_b = q/A$ Bending Stresses = my/I $\sigma_{s_m} = shell_m = m/I (d_{N.A.} + t_s)$ $\sigma_{f_m} = flange_m = m/I (t_f + d_w - d_{N.A.})$ $\sigma_s = \sigma_a \pm \sigma_s$ $\sigma_s = \sigma_a \pm \sigma_s$

The following instructions use the above relationships for the starboard side of the frame.

Inst	ruction	Input to MRA	In MRA .	T <u>ransfer</u> from MRA
ita	g27			
g25,	ica c6	+0.0	+0.0	
its	t8			+0.0 in t8
its	t 7			+0.0
icr	pal			
ica	t8	+ $\sum_{v=1}^{n-1} v$	+ V	
iad	e5 +c	+ √	+ $\sum_{n=1}^{n} V$	
its	t8			$\sum_{v=1}^{n} v$
imr	al + c	$X \sin \phi$	$\sum_{i=1}^{n} \mathbb{V} \sin \phi$	
its	tl			$\sum^{n} v \sin p$
ica	t7	+ H	+H	
iad	e3+c	≁H	+H	
its	t7			$\sum_{H}^{n} H$
imr	a2 +c	X cos Ø	$\sum_{n=1}^{n} H \cos \phi$	
isu	tl	-V sin ¢	$\sum_{H} \cos \phi - \sum$	$\vec{V} \sin \phi = p$

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Inst	ruction	Input to MRA	In IRA	<u>fror MRA</u>
(continued)				
idv	d2+c	- A	p/A	
imr	el	X 8	8 p/A	
its	xl+c			$p/A = \overline{O_{}}$
ica	t8	+V	+ <u>V</u> V	
imr	a2+c	x cos Ø	$\sum_{v \in \mathcal{V}}^{n} \mathbb{V} \cos \phi$	
its	tl			$\sum_{k=1}^{n} \mathbb{V} \cos \phi$
ics	t7	+H	+H	
imr	al	X sin Ø	$\sum_{\text{H sin } \phi}^{n}$	
isu	tl	$-\sum^{n} V \cos \phi$	$\sum_{n=1}^{n} H \sin \phi = \sum_{n=1}^{n}$	cos φ = ς
idv	d2+c	÷ A	q/A	
imr	el	X 8	8 q/A	
its	sl+c			8 g/A = 0

Note that \mathcal{T}_b was formed using the entire area as effective in shears. This is an error which should be corrected since only the area of the web is effective in shear.

ics dl+c -d_{N.A.} -d_{N.A.}


<u>Inst</u>	ruction	Input to MRA	In MRA	<u>Transfer</u> from MRA
		(continued)		
isu	Ъ5 + с	-t s	$-(d_{N_{\bullet}A_{\bullet}}+t_{s})$	
imr	c15	X 12	-12(d _{N,A} +t _s)	
imr	b3+c	× m/I	-12 m/I(d _{N.A.} +t _s	$) = \mathcal{O}_{sm}$
imr	el	X 8	-96 m/I(d _{N.A.} +t _s	$) = - \mathcal{O}_{sin}$
iad	xl+c	+ a	$-(\mathcal{O}_{sm}-\mathcal{O}_{a}) = \mathcal{O}_{s}$	
its	a5+c			0s
ica	bl+c	+d W	*d _w	
iad	bli+c	+t_f	d +t f	
isu	dl+c	-d _{N•A•}	$(d_{W}+t_{f}-d_{N_{\bullet}A_{\bullet}})$	
imr	c15	X 12	$l2(d_w + t_f - d_{N_\bullet A_\bullet})$	
imr	b3+c	X m/I	$12 m/I(d_w + t_f - d_{N_e})$	A.)
imr	el	X 8	96 m/I(d _w +td _{N.}	A.) = σ_{fm}
iad	xl+c	* a	$\sigma_{fm} + \sigma_{a} = \sigma_{f}$	
its	e5 + c		C	\mathcal{T}_{f}
ict	g25+34			

The following instructions calculate the stresses around the port side.

Inst	ruction	Input to MRA	In MRA	Transfer from MRA
icr g26,	pbl ica t8	+ V	+ V	
iad	e5+pal+pal+c	+V	\sum_{v}^{n}	
its	t8			∑_v
imr	al+pb2+pb2	X sin Ø	$\sin \phi \sum^{n} V$	
its	tl			+sin $\phi \sum^{n} V$
ica	t7	+H	n−l H	
isu	e3+pb2+pb2	+ H	\sum_{H}^{n}	
its	t7			\sum_{H}^{n}
imr :	a2+pb2+pb2	X cos Ø	$\cos \phi \sum^{n} H$	
iad	tl	+sin $\phi \sum^{n} V$	$\cos \phi \sum^{n} H + \sin \theta$	$\phi \sum_{n} A = b$
idv (d2+pb2+pb2	÷ A	$p/A = \sigma_a$	
its	xl+pal+pal+c			$p/A = \sigma$

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Instruction	Input to MRA	In MRA	Transfer from MRA	
(continued)				
ica t8	∑_v	∑_v		
imr a2+pb2+pb2	X cos ø	$\cos \phi \sum^n v$		
its tl			$\cos \phi \sum^n v$	
ica t7	\sum_{H}^{n} H	$\sum_{H}^{n} H$		
imr al+pb2+pb2	X sin Ø	$\sin \phi \sum^{n} H$		
isu tl	$-\cos \phi \sum^{n} V$	+(sin $\phi \sum_{h=0}^{n} H_{h=0}$	$\cos \phi \sum^{n} V) = q$	
idv d2+pb2+pb2	÷A	$q/A = \sigma_b$		
its sl+pal+pal+c			$\sigma_{\rm b}$	
ics dl+pb2+pb2	-d _{N.A.}	-d _{N.A.}		
isu b5+pb2+pb2	-t s	-(d _{N.A.} +t _s)		
imr b3+pal+pal+c	X m/I	- m/I(d _{N.A.} +t _s)	= - 0 sm	
isu xl+pal+pal+c	-0_a	-(+) = $-$		
its a5+pal+pal+c			$\widetilde{\mathcal{O}_{s}}$	

Instruction	Input to MRA	In MRA	Transfer
			from MKA
	(contin	ued)	
ics dl+pb2+pb2	-d _{N.A.}	-d _{N•A•}	
iad bl+pb2+pb2	+t _f	-d _{N.A.} +t	
iad bl+pb2+pb2	+d _W	(dw+td_N.A.)
imr b3+pal+pal+c	c X m/I	$m/I(d_w + t_f - d_N)$	$(A_{\bullet}) = \mathcal{O}_{\text{fm}}$
iad xl+pal+pal+c		$\mathcal{O}_{\mathrm{fm}} - \mathcal{O}_{\mathrm{a}} = \mathcal{O}_{\mathrm{f}}$	-
its e5+pal+pal+c	2		
OUT	(The following instruction the above program).	ns change the addr	esses of
ca g26+3	imr al+pb2+pb2	imr al+pb2+p	b2
su c7	-2	imr al+pb2+p	b2-2
ts g26+3			imr al+pb2+pb2-2
ts g26+17			
ca g26+7	iad e3+pb2+pb2	iad e3+pb2+p	b2
su c7	-2	iad e3+pb2+p	b2-2
ts g26+7			iad e3+pb2+pb2-2
ca g26+9	imr a2+pb2+pb2	imr a2+pb2+p	b2
su c7	-2	imr a2+pb2+p	b2-2
ts g26+9			imr a2+pb2+pb2-2
ts g26+14			imr a2+pb2+pb2-2
ca g26+11	idv d2+pb2+pb2	idv d2+pb2+p	b2
su c7	-2	idv d2+pb2+p	b2-2
ts g26+11			idv d2+pb2+pb2-2

Ins	truction	Input to MRA	In MRA	Transfer from MRA	
	(continued)				
ts	g26+18			idv d2+pb2+pb2-2	
ca	g26 + 20	ics dl+pb2+pb2	ics dl+pb2+pb2		
su	с7	-2	ics dl+pb2+pb2-2		
ts	g26+20			ics dl+pb2+pb2-2	
ts {	g26+25			ics dl+pb2+pb2-2	
ca	g26+21	isu b5+pb2+pb2	isu b5+pb2+pb2		
su	c7	-2	isu b5+pb2+pb2-2		
ts	g26+21			isu b5+pb2+pb2-2	
ca	g26+26	iad b4+pb2+pb2	iad b4+pb2+pb2		
su	c7	⊷2	iad b4+pb2+pb2-2		
ts	g26+26			iad b4+pb2+pb2-2	
ca	g26+27	iad bl+pb2+pb2	iad bl+pb2+pb2		
su	c7	~2	iad bl+pb2+pb2-2		
ts	g26+27			iad bl+pb2+pb2-2	
	IN				
ict	g26				
g27	isp				

Appendix C

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